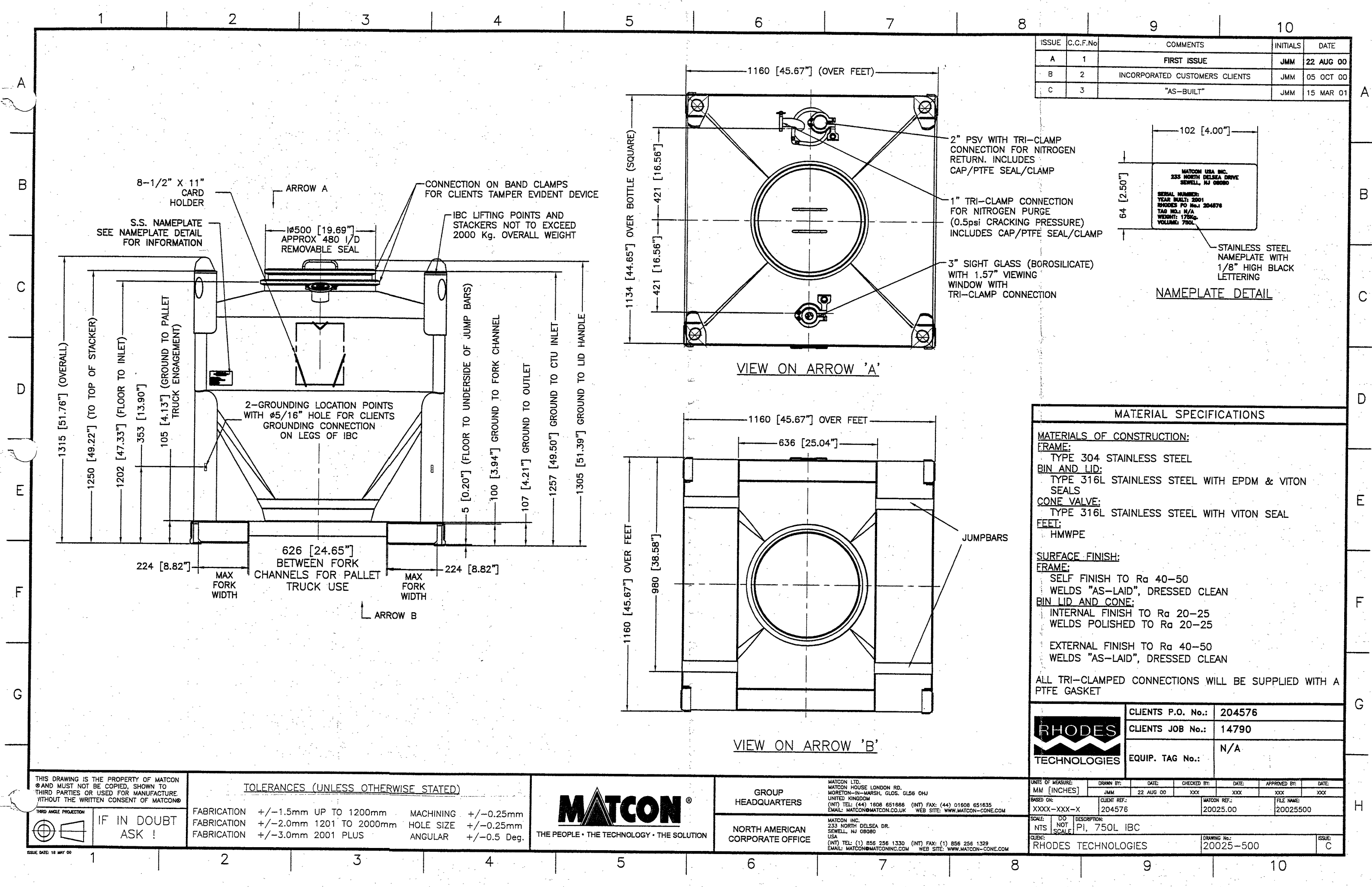




ISSUE	C.C.F.No	COMMENTS	INITIALS	DATE
A	1	FIRST ISSUE	JMM	22 AUG 00
B	2	INCORPORATED CUSTOMERS CLIENTS	JMM	05 OCT 00
C	3	"AS-BUILT"	JMM	15 MAR 01

102 [4.00"]

64 [2.50"]

MATCON USA INC.
233 NORTH DELSEA DRIVE
SEWELL, NJ 08080

SERIAL NUMBER:
YEAR BUILT: 2001
RHODES PO No.: 204576
TAG No.: N/A
WEIGHT: 1750kg
VOLUME: 750L

STAINLESS STEEL
NAMEPLATE WITH
1/8" HIGH BLACK
LETTERING

NAMEPLATE DETAIL

MATERIAL SPECIFICATIONS					
MATERIALS OF CONSTRUCTION:					
FRAME:					
TYPE 304 STAINLESS STEEL					
BIN AND LID:					
TYPE 316L STAINLESS STEEL WITH EPDM & VITON SEALS					
CONE VALVE:					
TYPE 316L STAINLESS STEEL WITH VITON SEAL					
FEET:					
HMWPE					
SURFACE FINISH:					
FRAME:					
SELF FINISH TO Ra 40-50					
WELDS "AS-LAID", DRESSED CLEAN					
BIN LID AND CONE:					
INTERNAL FINISH TO Ra 20-25					
WELDS POLISHED TO Ra 20-25					
EXTERNAL FINISH TO Ra 40-50					
WELDS "AS-LAID", DRESSED CLEAN					
ALL TRI-CLAMPED CONNECTIONS WILL BE SUPPLIED WITH A PTFE GASKET					
		CLIENTS P.O. No.:	204576		
		CLIENTS JOB No.:	14790		
		EQUIP. TAG No.:	N/A		
UNITS OF MEASURE:		DRAWN BY:	DATE:	CHECKED BY:	DATE:
MM [INCHES]		JMM	22 AUG 00	XXX	XXX
BASED ON:		CLIENT REF:	MATCON REF:		FILE NAME:
XXXX-XXX-X		204576	20025.00		20025500
SCALE:		DO NOT SCALE	DESCRIPTION:		
NTS			PI, 750L IBC		
CLIENT:		DRAWING No.:		ISSUE:	
RHODES TECHNOLOGIES		20025-500		C	

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WITHOUT THE WRITTEN CONSENT OF MATCON®

THIRD ANGLE PROJECTION

IF IN DOUBT
ASK !

TOLERANCES (UNLESS OTHERWISE STATED)			
FABRICATION	+/-1.5mm UP TO 1200mm	MACHINING	+/-0.25mm
FABRICATION	+/-2.0mm 1201 TO 2000mm	HOLE SIZE	+/-0.25mm
FABRICATION	+/-3.0mm 2001 PLUS	ANGULAR	+/-0.5 Deg.

THE PEOPLE • THE TECHNOLOGY • THE SOLUTION

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NORTH AMERICAN CORPORATE OFFICE		MATCON INC. 233 NORTH DELSEA DR. SEWELL, NJ 08080 USA (INT) TEL: (1) 856 256 1330 (INT) FAX: (1) 856 256 1329 EMAIL: MATCON@MATCONINC.COM WEB SITE: WWW.MATCON-CONE.COM

UNITS OF MEASURE:		DRAWN BY:		DATE:		CHECKED BY:		DATE:		APPROVED BY:		DATE:	
MM [INCHES]		JMM		22 AUG 00		XXX		XXX		XXX		XXX	
BASED ON:		CLIENT REF:		MATCON REF:				FILE NAME:					
XXXX-XXX-X		204576		20025.00				20025500					
SCALE:		DO NOT SCALE:		DESCRIPTION:									
NTS		PI, 750L IBC											
CLIENT:				DRAWING No.:				ISSUE:					
RHODES TECHNOLOGIES				20025-500				C					