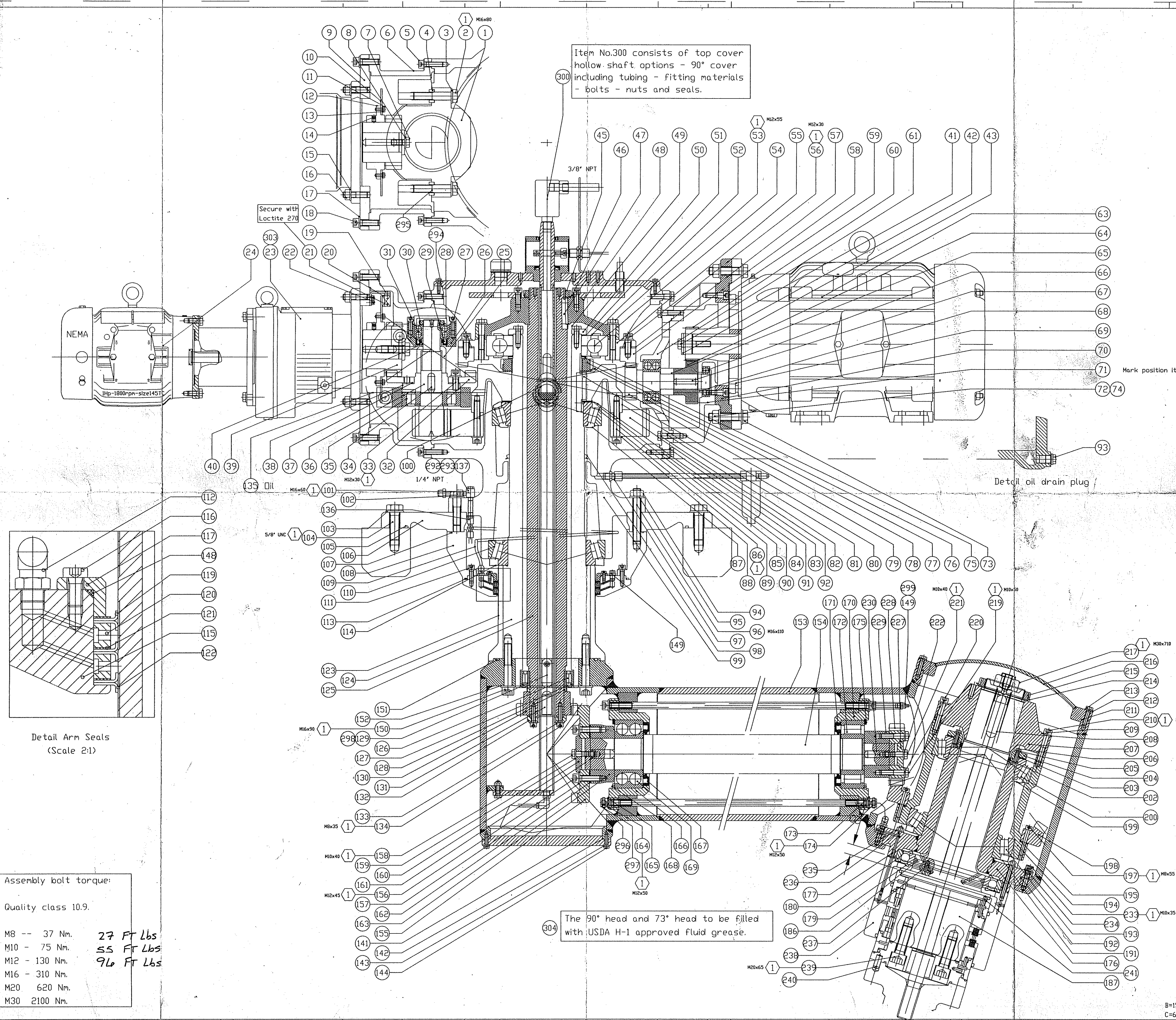


2816CM-213

2816CM-213

2816CM-213

2816CM-213



Assembly bolt torque:

Quality class 10.9.

M8	--	37 Nm.	27 Ft Lbs
M10	-	75 Nm.	55 Ft Lbs
M12	-	130 Nm.	96 Ft Lbs
M16	-	310 Nm.	
M20	-	620 Nm.	
M30	-	2100 Nm.	

All product contacting seams must be sealed with PTFE flangesalant trade mark FINLON -H-. (Eriks NL.)

All bearings to be filled with USDA H-1 approved grease except the bearings running in oil.

Jaygo Job#: 2816
Jaygo Dwg#: S-2816CM-203
SOFIX PO#: P00-0523
SOFIX TAG#: C7200

ITEM	QTY	DESCRIPTION	MATERIAL	DIMENSIONS / REMARKS
SCALE	1 : 2.5	DATE	11/28/00	All rights strictly reserved. Reproduction or loan to third parties without prior written permission of the company.
DRAWN BY	SPS	DATE	11/28/00	
CHKD		DATE		
APPR.		DATE		
PROJECT	P3035			
PART	Assembly Sanitary Design			
		Saturn		Geometrical tolerancing: see ISO 1101
		Mixers and dryers.		Surface treatment: see ISO 12941
		SPS Group		Drawn without tolerances: see ISO 12941
		Sole Assembly System Group in Germany: 47125 Berlin, the Netherlands. Phone: +31 (0)20 437471 Fax: +31 (0)20 437472		BRWG NR. 22.20.00.114

B=150.0
C=605.0