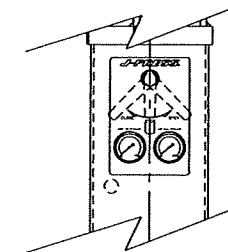
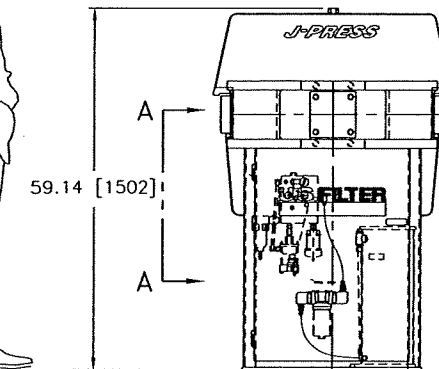
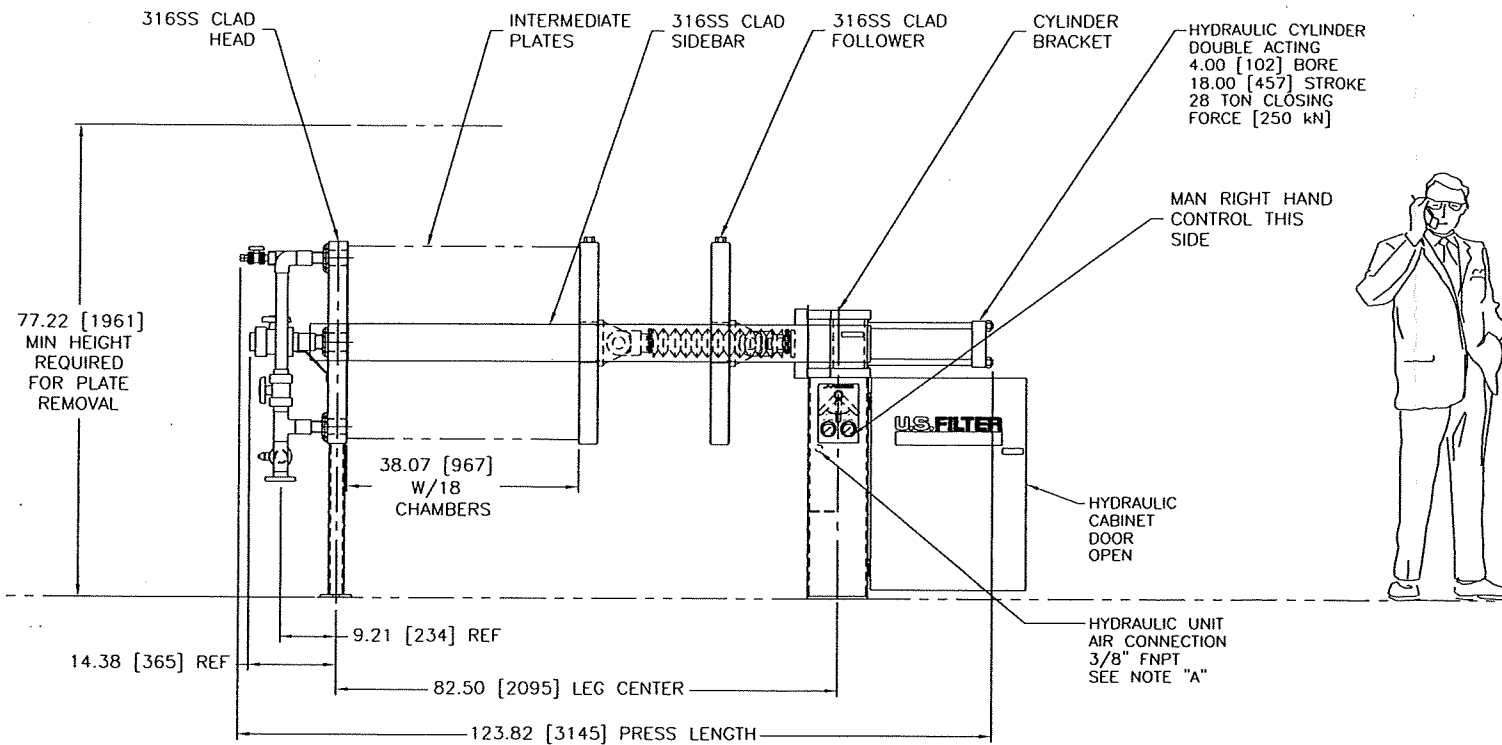
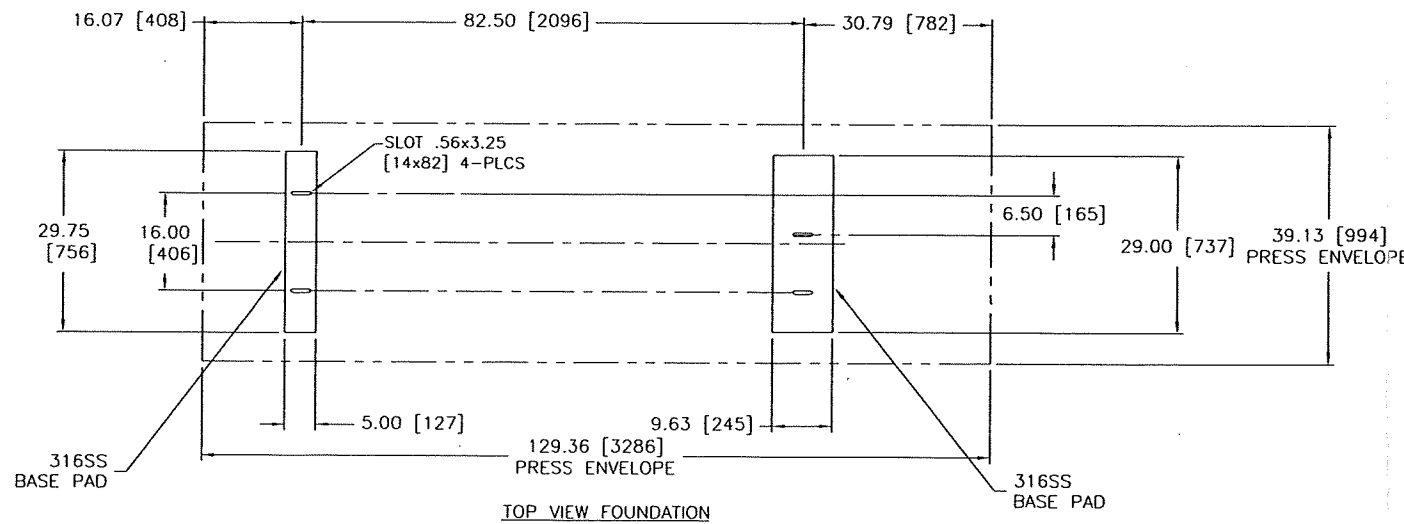


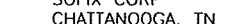
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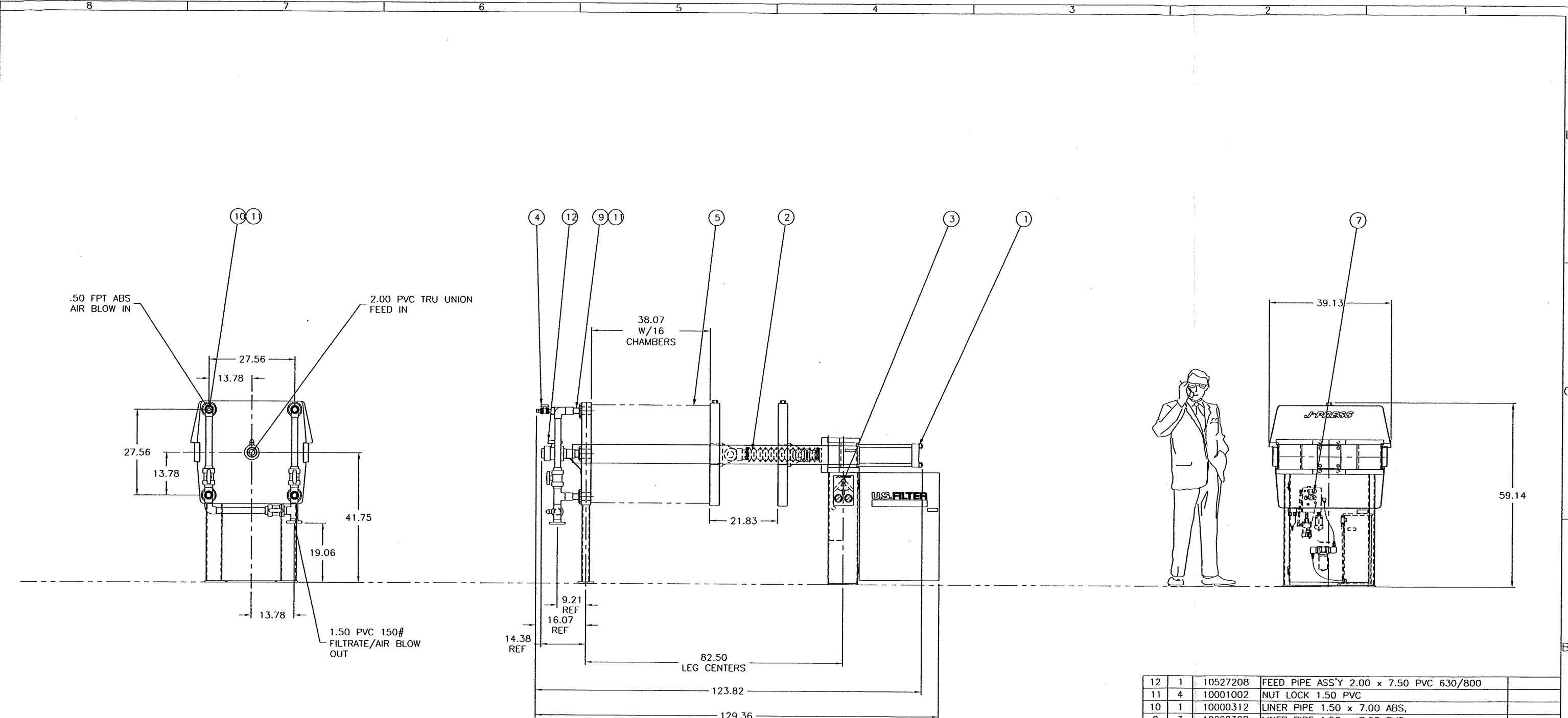
2X SHEET SCALE



MODEL NO : 800G32-16-8DYLW
SERIAL NO : F07634
CUSTOMER : SOFIX CORP
PRESS CAPACITY : 8 CU.FT. [23 CU.M]
FILTRATION AREA: 169 SQ.FT. [16 SQ.M.]

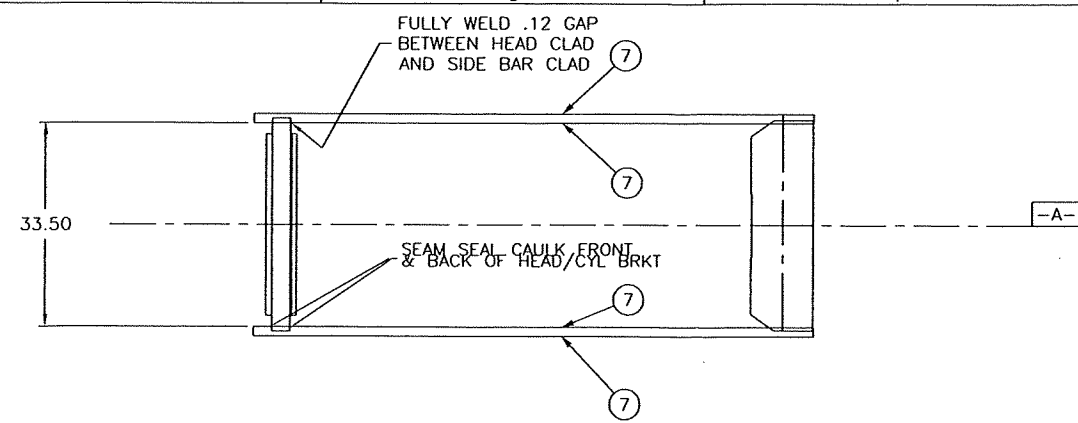
114452

 THIRD ANGLE PROJECTION UNLESS OTHERWISE NOTED TOLERANCES TO BE +/- .005 DIMENSIONS IN () ARE UNLATCHES DO NOT SCALE DRAWING	STD: 0-2000-22X34D	INTL REF:	BAR = 1" AT PLOT SCALE	0	RELEASED FOR PRODUCTION	05/18/04	RAD	-	-	-	COMPANY CONFIDENTIAL THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF THE USER AND/OR ITS AFFILIATES (USF). THE DESIGN CONCEPTS AND INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO USF AND ARE SUBMITTED IN CONFIDENCE. THEY ARE NOT TRANSFERABLE AND MUST BE USED ONLY FOR THE PURPOSE FOR WHICH THE DOCUMENT IS EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED, REPRODUCED, LOANED OR USED IN ANY OTHER MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF USF. IN NO EVENT SHALL THEY BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF USF. ALL PATENT RIGHTS ARE RESERVED. UPON THE DEATH OF USF, THIS DOCUMENT, ALONG WITH ALL COPIES AND EXTRACTS, AND ALL RELATED NOTES AND ANALYSES, MUST BE RETURNED TO USF OR DESTROYED, AS INSTRUCTED BY USF. ACCEPTANCE OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES AGREEMENT TO THESE TERMS AND CONDITIONS.	DESIGNER RAD	DATE 17 MAY 04	TITLE F800W-100		
												CHECKER	DATE	CLIENT SOFIX CORP CHATTANOOGA, TN		
											ENGINEER	DATE	 DEWATERING SYSTEMS HOLLAND MICHIGAN USA TEL: 616-772-9011			
											MANAGER	DATE				
											FILE:					
											SCALE: 1:16	PROJECT F007675	CODE F00767501	DRAWING F00767501	SHEET 1 OF 1	REV 0

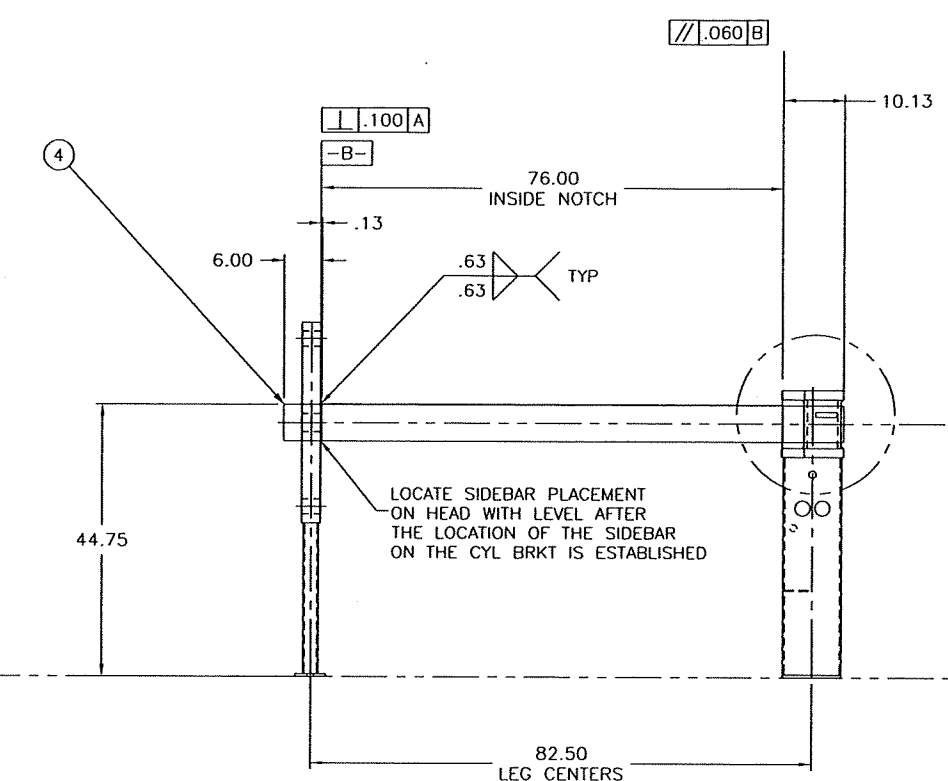
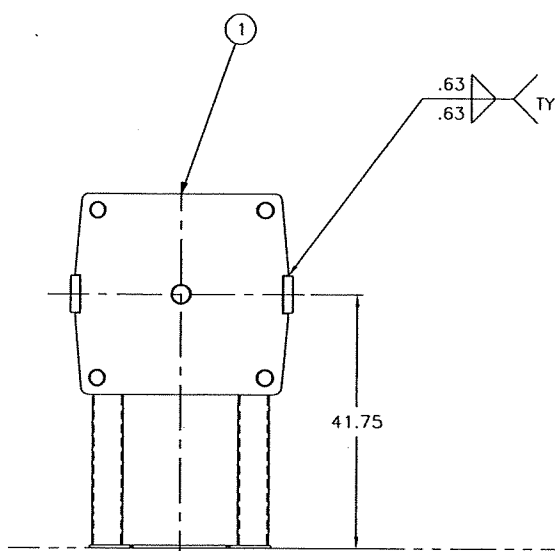
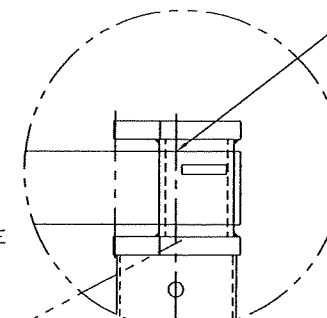


12	1	10527208	FEED PIPE ASS'Y 2.00 x 7.50 PVC 630/800	
11	4	10001002	NUT LOCK 1.50 PVC	
10	1	10000312	LINER PIPE 1.50 x 7.00 ABS,	
9	3	10000308	LINER PIPE 1.50 x 7.00 PVC	
8	1	12626101	LABEL KIT PRODUCT J-PRESS SB USFILTER	
7	1	12407701	HYDRAULIC ASSY 800W100 AIR MAN BLOCK	
6	1	12626501	LABEL KIT SAFETY & MACH J-PRESS AIR ENGL	
5	2	10029303	CLOTH 800 CGR L 42614-3 (7103) END,*	
5	15	10029403	CLOTH 800 CGR L 42614-3 (7103) INT,*	
5	1	10028503	PLATE 800 CGR L 32MM HH3 #1HD 100,*	
5	1	10371042	PLATE 800 CGR L 32MM HH3 #1TL 100*	
5	8	10028803	PLATE 800 CGR L 32MM HH3 #3INT 100,*	
5	7	10028703	PLATE 800 CGR L 32MM HH3 #1INT 100,*	
4	1	13079101	MANIFOLD 800W100 ABS/PVC AB	
3	1	12409201	CONTROL AIR MAN HAND VALVE M-71 630/800	
2	1	12070501	FOLLOWER ASS'Y 800W100 6"SB NO DP	
1	1	F007675SK	SKELETON WELDMENT 800W-100	
-	-	F007675AS	PRESS ASSEMBLY 800W-100	

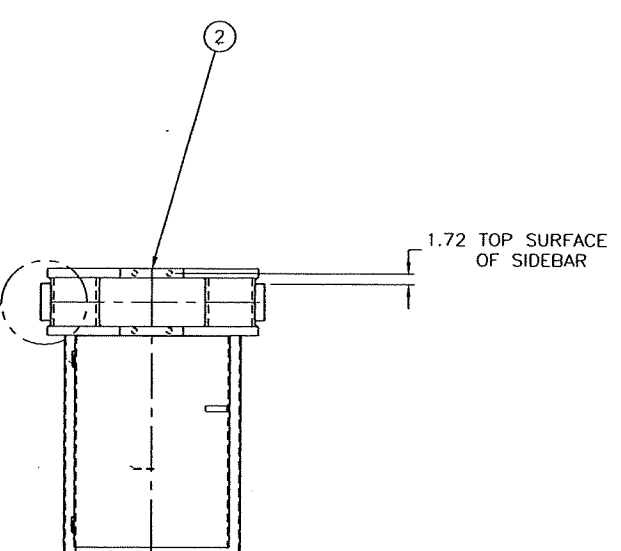
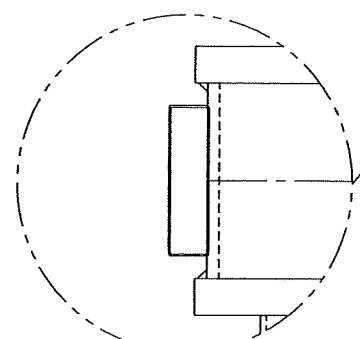
	UNLESS OTHERWISE NOTED TOLERANCES TO BE: FRACTIONS DECIMALS 1/16 & 1/8 .005 1/4 & 3/8 .010 1/2 & 3/4 .015 1 & 2 .020 DIMENSIONS IN [] ARE MAXIMUMS DO NOT SCALE DRAWING	STD: 2-0200-22X34D	INTL REF:	BAR = 1" AT PLOT SCALE	0	RELEASED FOR PRODUCTION	05/18/04	RAD	-	-	-	COMPANY CONFIDENTIAL THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF THE USFILTER AND/OR ITS AFFILIATES (USF). THE DESIGN CONCEPTS AND INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO USF AND ARE SUBMITTED IN CONFIDENCE. THEY ARE NOT TRANSFERABLE AND MUST BE USED ONLY FOR THE PURPOSE FOR WHICH THE DOCUMENT IS EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED, REPRODUCED, LOANED OR USED IN ANY OTHER MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF USF. IN NO EVENT SHALL THEY BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF USF. ALL PATENT RIGHTS ARE RESERVED. UPON THE DEMAND OF USF, THIS DOCUMENT, ALONG WITH ALL COPIES AND EXTRACTS, AND ALL RELATED NOTES AND ANALYSES, MUST BE RETURNED TO USF OR DESTROYED, AS INSTRUCTED BY USF. ACCEPTANCE OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES AGREEMENT TO THESE TERMS AND CONDITIONS.	DESIGNER RAD	DATE 18 MAY 04	TITLE PRESS ASSEMBLY 800W-100	114452	DEWATERING SYSTEMS HOLLAND MICHIGAN USA TEL: 616-772-9011	PROJECT F007675	CODE F007675AS	DRAWING F007675AS	SHEET 1 OF 1	REV 0
					1			CHECKER RAD	DATE 18 MAY 04	CLIENT SOFIX CORP												
					2			ENGINEER DATE	MANAGER DATE													
					3			FILE: SCALE: 1:16														



VIEW "A"
2X SHEET SCALE



VIEW "B"
4X SHEET SCALE

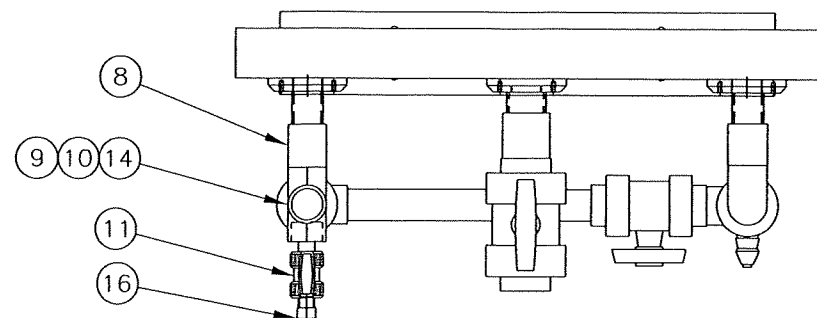


NOT SHOWN	8	1	13794001	RESERVOIR AIR/HYDRAULIC 800W100 W/SG	
NOT SHOWN	7	4	13242233	CLADDING 316LSS SIDEBAR 800W100 X 75.88	
NOT SHOWN	6	1	10029802	CYLINDER HYD 6X24 800/100,	
	5	4	10134401	SCREW HEXHD 1.000-8x3.50 GR5ZC	
	4	SET	12054836	SIDEBAR 800W100 1.5x6x 76" 92.13 O/A	
	3	1	13483602	FOLLOWER WELD 800W100 316SS CLAD,	
	2	1	15397701	CYL BRKT/LEG WELD 800W100 MAN.LH/RH SPEC	
	1	1	15396601	HEAD LEG WMNT 316 CLAD 800W100 SPEC,	
	-	-	F007675SK	SKELETON WELDMENT 800W-100	
ITEM	QTY.	PART NO.	DESCRIPTION/MAT'L	RAW STOCK NO.	

THIRD ANGLE PROJECTION UNLESS OTHERWISE NOTED TOLERANCES TO BE: <table border="1"> <tr> <td>FRACTION</td> <td>DIMENSION</td> </tr> <tr> <td>1/16" & UP</td> <td>± .005</td> </tr> <tr> <td>1/32" & UP</td> <td>± .003</td> </tr> <tr> <td>1/64" & UP</td> <td>± .001</td> </tr> <tr> <td>1/128" & UP</td> <td>± .0005</td> </tr> </table> DIMENSIONS IN [] ARE MILLIMETERS DO NOT SCALE DRAWING	FRACTION	DIMENSION	1/16" & UP	± .005	1/32" & UP	± .003	1/64" & UP	± .001	1/128" & UP	± .0005	STD: 2-0200-22X34D INTL REF:	BAR = 1" AT PLOT SCALE	0 RELEASED FOR PRODUCTION	05/17/04	RAD	-	-	-	-	COMPANY CONFIDENTIAL THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF THE USER AND/OR ITS AFFILIATES ("USER"). THE DESIGN CONCEPTS AND INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO USER AND ARE SUBMITTED IN CONFIDENCE. THEY ARE NOT TRANSFERABLE AND MUST BE USED ONLY FOR THE PURPOSE FOR WHICH THE DOCUMENT IS EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED, REPRODUCED, LOANED OR USED IN ANY OTHER MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF USER. IN NO EVENT SHALL THEY BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF USER. ALL PATENT RIGHTS ARE RESERVED. UPON THE DEMAND OF USER, THIS DOCUMENT, ALONG WITH ALL COPIES AND EXTRACTS, AND ALL RELATED NOTES AND ANALYSES, MUST BE RETURNED TO USER OR DESTROYED, AS INSTRUCTED BY USER. ACCEPTANCE OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES AGREEMENT TO THESE TERMS AND CONDITIONS.	DESIGNER RAD DATE 17 MAY 04 CHECKER RAD DATE 17 MAY 04 ENGINEER DATE MANAGER DATE FILE: SCALE: 1:16	TITLE SKELETON WELDMENT 800W-100 CLIENT SOFIX CORP PROJECT F007675 CODE DRAWING F007675SK SHEET 1 OF 1 REV 0
	FRACTION	DIMENSION																				
	1/16" & UP	± .005																				
1/32" & UP	± .003																					
1/64" & UP	± .001																					
1/128" & UP	± .0005																					

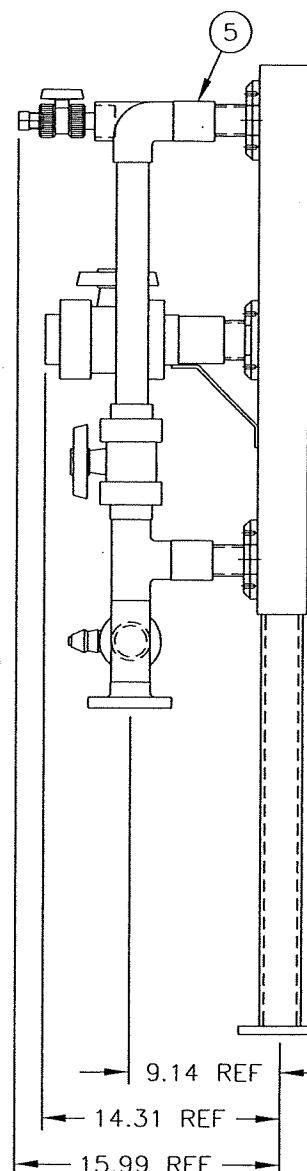
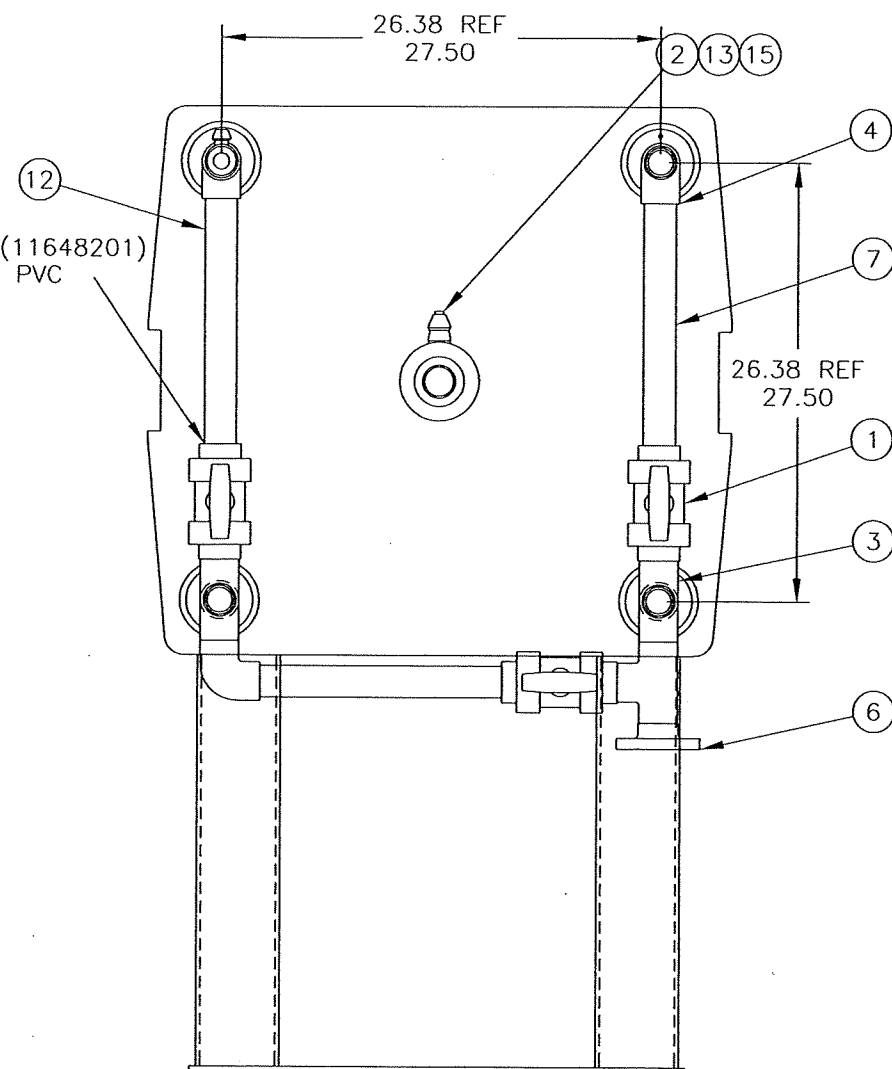
114452

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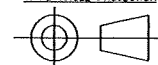
NOTE: PLATE EYE CENTER DIMENSION
WILL VARY DUE TO DIFFERENT PLATE
MANUFACTURERS

USE ONLY PVC CEMENT(11648201)
ONLY TO BOND ABS TO PVC



ITEM	QTY.	PART NO.	DESCRIPTION/MAT'L	RAW STOCK NO.
18	1	10379114	U-BOLT 2.50 PIPE .31-18 x 3.19 304SS	
17	1	10878800	BRACKET CNTR FD PIPE SUPPORT 2" 630-800	
16	1	11357101	ADAPTER FEMALE 0.50 ABS SPIGOTxFPT	
15	-	-	PIPE PVC80 2.00 x (10')	10026907
14	-	-	PIPE ABS 0.50 x (10') 230 psi	11356402
13	1	10027500	ADAPTER FEMALE 2.00 SxT PVC80	
12	-	-	PIPE ABS 1.50 x (20') CLASS T	11356411
11	1	11356503	VALVE BALL 0.50 SxS TRU-UNION ABS IND	
10	1	11356904	BUSHING REDUCER 1.50 x 0.50 SxS ABS	
9	1	11356610	TEE 1.50 SxSxS ABS	
8	1	11357108	ADAPTER FEMALE 1.50 ABS SOCKETxFPT	
7	-	-	PIPE PVC80 1.50 x (10')	10026906
6	1	10330309	FLANGE SOCKET 1.50 PVC80	
5	3	10027505	ADAPTER FEMALE 1.50 SxT PVC80	
4	2	10026301	ELBOW 90 1.50 SxT PVC80	
3	3	10026201	TEE 1.50 SxSxS PVC80	
2	1	12688738	VALVE BALL 2.00 SxS TRU-UNION PVC MAN	
1	3	12688736	VALVE BALL 1.50 SxS TRU-UNION PVC MAN	
-	-	13079101	MANIFOLD 800W100 ABS PVC AB	

THIRD ANGLE PROJECTION



UNLESS OTHERWISE NOTED
TOLERANCES TO BE:

CAST & WELD MACHINES
XX ± .06 XX ± .03
[X ± .2] [X ± .005]
C ± .2 [X ± .1]
[X ± .1]
C ± .1

DIMENSIONS IN [] ARE MILLIMETERS
DO NOT SCALE DRAWING

REV	DESCRIPTION	DATE	DWN	CHKD	APVD	ECN
C	WAS 10379126	02 NOV 99	RAD	RAD	-	-
B	ADD ITEMS 17 & 18	15 SEP 99	RAD	RAD	-	-
A	ADD ITEM #16	30 JUL 99	RAD	RAD	-	-

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THE DELIVERY OF THIS DOCUMENT CONSTITUTES
AGREEMENT TO THESE TERMS AND CONDITIONS.

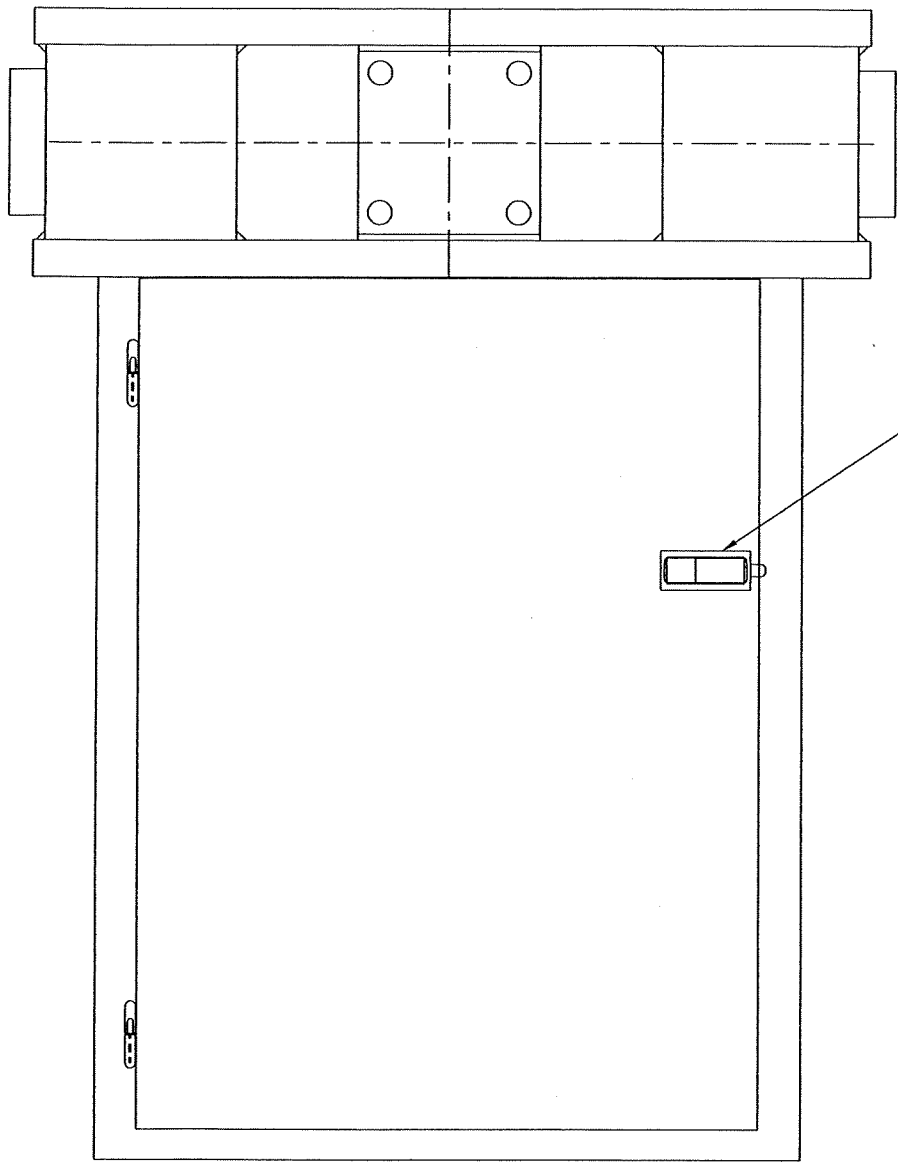
DESIGNER	DATE
RAD	13 MAY 99
CHECKER	DATE
ENGINEER	DATE
MANAGER	DATE
FILE:	
SCALE:	1/8

TITLE	Manifold 800w100 ABS PVC AB			
CLIENT				
 DEWATERING SYSTEMS HOLLAND MICHIGAN USA TEL: 616-772-9011				
PROJECT	CODE	DRAWING	SHEET	REV
		13079100	1 OF 1	C

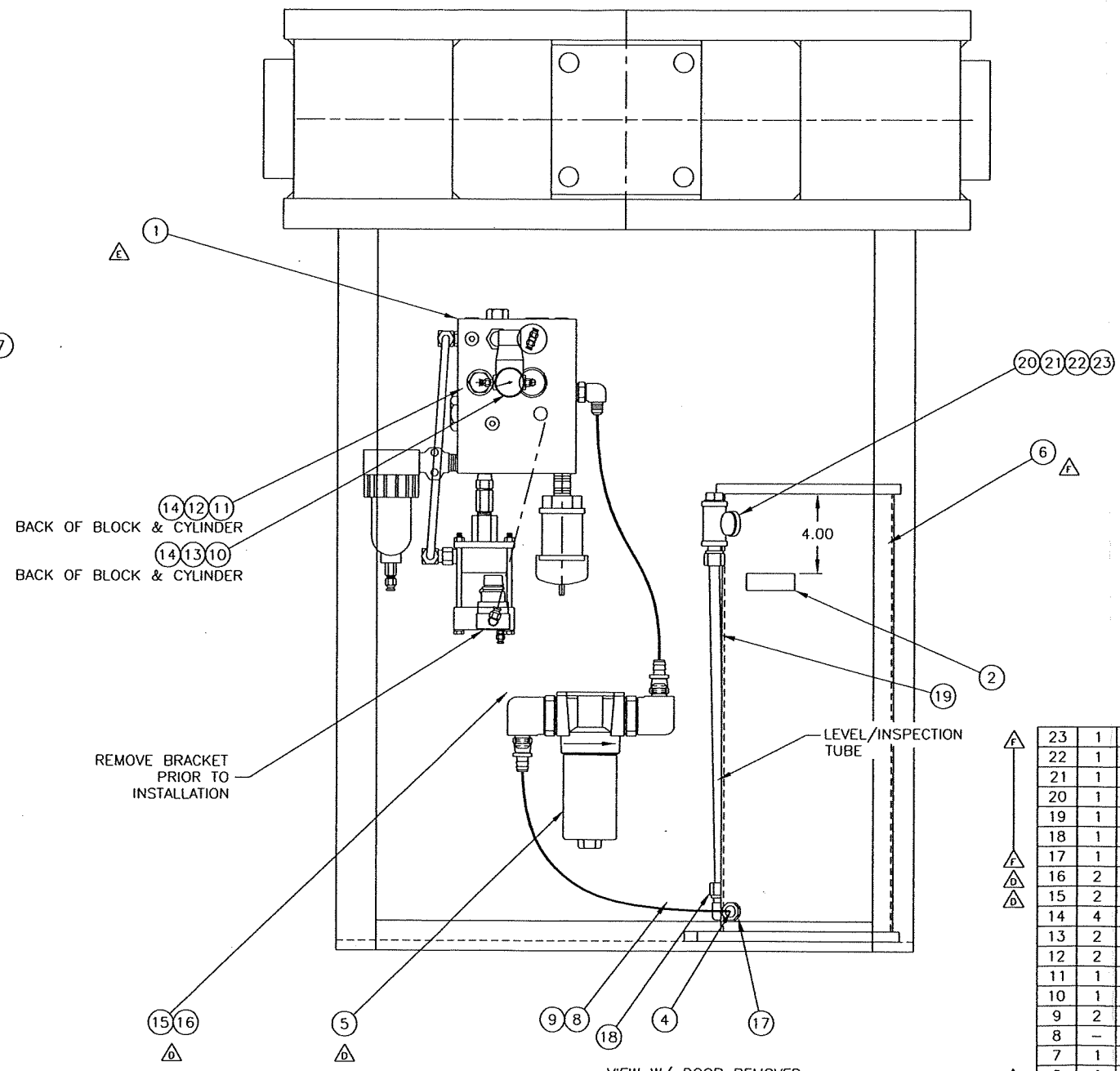
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HOLLAND MICHIGAN USA
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VIEW W/ DOOR CLOSED



VIEW W/ DOOR REMOVED

ITEM	QTY.	PART NO.	DESCRIPTION/MAT'L	RAW STOCK NO.
23	1	11618303	PLUG SQ HEAD 0.50 BLACK	
22	1	10700502	NIPPLE 0.50 x CLOSE GALV	
21	1	11619201	TEE 0.50 GALV CLASS 150	
20	1	10159907	CONNECTOR 0.50MNPT x 0.50 TUBE COMP	
19	1	10024000	TUBING POLY 0.50 NATURAL ALKON AP88	
18	1	10046501	ELBOW 90 0.50MNPT x 0.50 TUBE COMP	
17	1	10356203	BUSHING REDUCER 0.50 x 0.37 NPT STEEL	
16	2	11325902	ADAPTER SWIVEL .50 JIC x .37 PUSH-LOK	
15	2	11580009	ELBOW 90 16MSAE x 8MJIC	
14	4	10018801	SLEEVE SS 0.50 TUBE	
13	2	10331100	CONNECTOR 0.75-16MSAE x 0.50 TUBE	
12	2	10331200	ELBOW 90 0.75-16MSAE x 0.50 TUBE	
11	1	10057326	AIR LINE 800/100 W/MANIFOLD	
10	1	10057327	HYDRAULIC LINE 800/100 W/MANIFOLD	
9	2	11325901	ADAPTER SWIVEL .37 JIC x .37 PUSH-LOK	
8	-	-	HOSE AIR 0.38 200 psi	10634503
7	1	12005302	LATCH ADJUSTABLE LEVER FLUSH MNT BLACK	
6	1	13794001	RESERVOIR HYDRAULIC 800W100	
5	1	13292001	FILTER OIL REVERSE FLOW #12 SAE	
4	1	10632014	ADAPTER 0.38MNPT x 6MJIC	
3	-	-	TUBING POLY 0.50 BLACK	10024001
2	1	10422900	LABEL "OIL RESERVOIR FILL MARK"	
1	1	13341801	MANIFOLD BLOCK AIR/HYD M-71 ARROW	
-	-	12407701	HYDRAULIC ASSEMBLY 800W100 AIR MAN BLOCK	

REV	DESCRIPTION	DATE	DWN	CHKD	APVD	ECN
F	DET 6 WAS 12037401 ADDED DET'S #17-23	20 FEB 01	MJB	-	-	4896
E	REVISED HYD. MANIFOLD BLOCK	22 JAN 01	MJB	-	-	-
D	ITEM 1 WAS 12394401	21 DEC 99	RAD	-	-	4683
D	ADD ITEMS 5, 15, 16	14 DEC 99	RAD	-	-	4683
C	ITEM 15 WAS 10019607	15 JUL 98	DHM	-	-	-
B	ITEM 8 WAS 10222403	20 JAN 98	BLK	-	-	-
A	#4 WAS 11662208 #13 WAS QTY 1	16 JAN 98	BLK	-	-	-

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DESIGNER	DATE
BLK	11 JUN 97
CHECKER	DATE
ENGINEER	DATE
MANAGER	DATE
FILE:	

TITLE		HYDRAULIC ASSEMBLY 800W100 AIR MAN BLOCK	
CLIENT			
PROJECT		CODE	12407700
DRAWING		SHEET	1 OF 1
SCALE: 1:4		REV	F



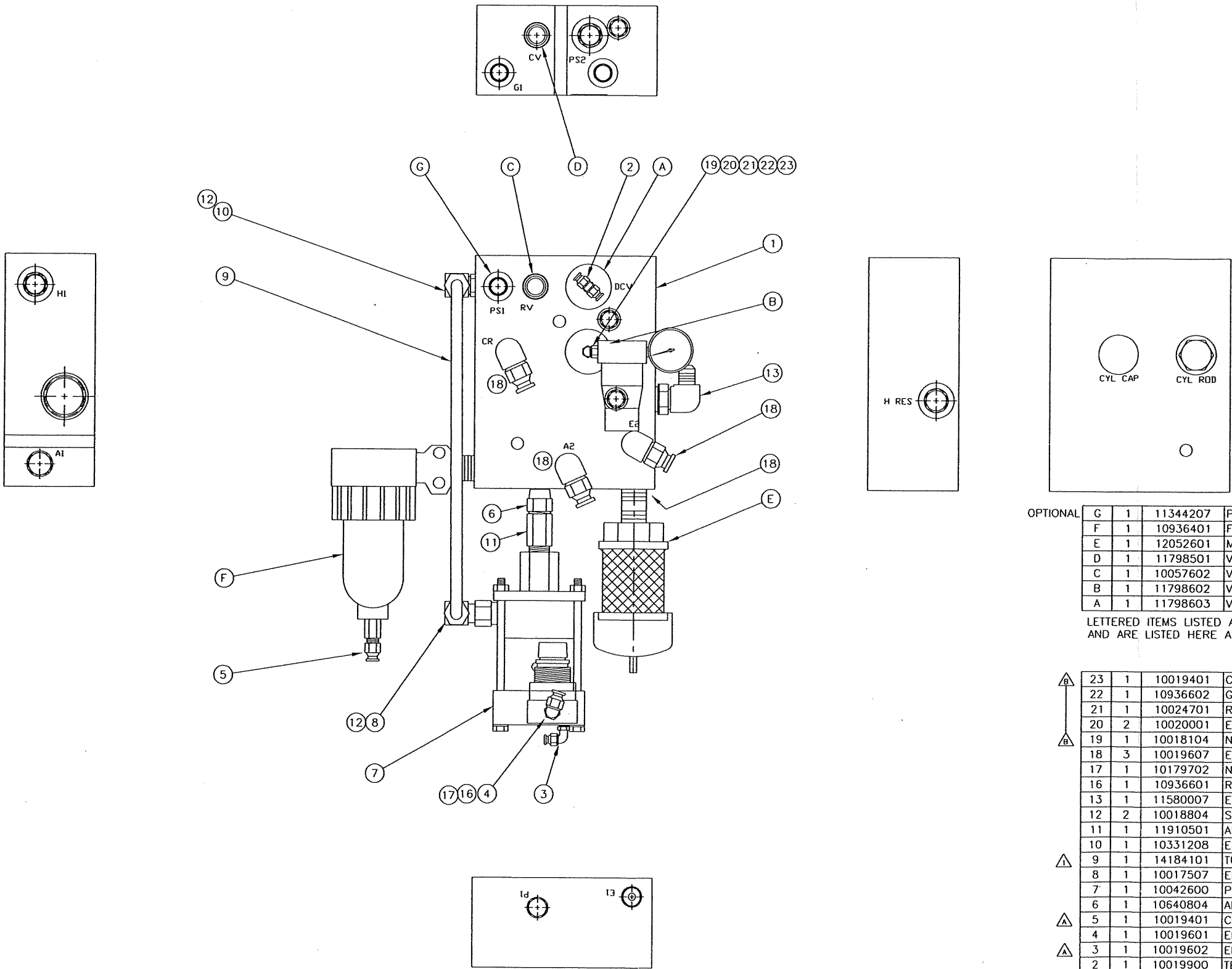
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HOLLAND MICHIGAN USA
TEL: 616-772-9011

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THIRD ANGLE PROJECTION
DIMENSIONS IN () ARE MILLIMETERS
DO NOT SCALE DRAWING
STD: 2-0200-22X340

INTL REF:

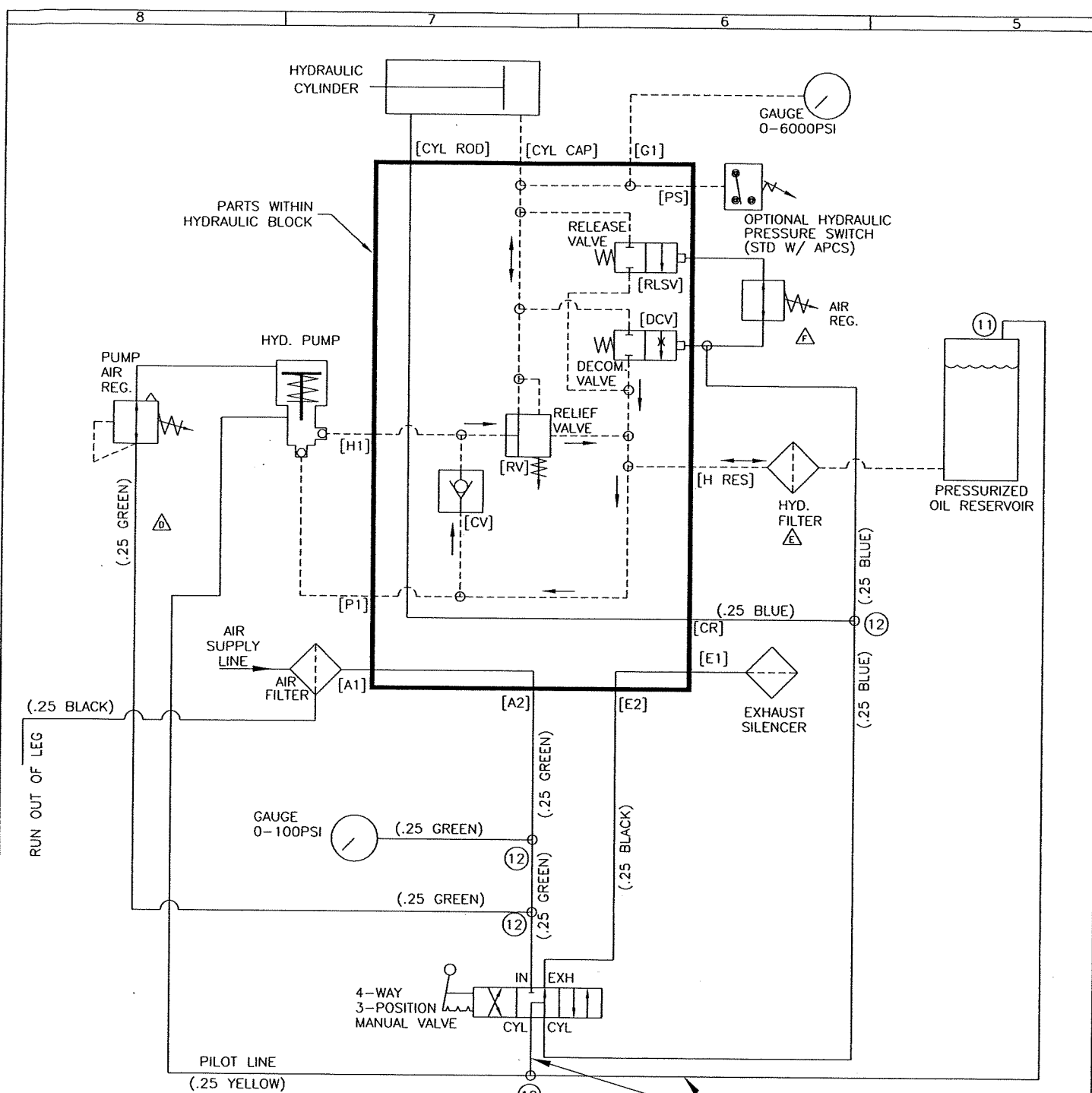
BAR = 1" AT PLOT SCALE



OPTIONAL	G	1	11344207	PRESSURE SWITCH HYD 2500-6000	
	F	1	10936401	FILTER AIR .38	
	E	1	12052601	MUFFLER RECLASSIFIER .50	
	D	1	11798501	VALVE CHECK CARTRIDGE	
	C	1	10057602	VALVE RELIEF CARTRIDGE	
	B	1	11798602	VALVE RELEASE CARTRIDGE 19:1	
	A	1	11798603	VALVE DECOMPRESSION CARTRIDGE .015 ORIF	

LETTERED ITEMS LISTED ABOVE ARE SUPPLIED ON THE HYDRAULIC BLOCK (ITEM 1) AND ARE LISTED HERE AS REFERENCE FOR TROUBLESHOOTING AND REPLACEMENT.

23	1	10019401	CONNECTOR 0.12MNPT x 0.25 PUSH IN	
22	1	10936602	GAUGE PSI 0-160 .13 PORT	
21	1	10024701	REGULATOR AIR 0.12 0-125PSI PARKER	
20	2	10020001	ELBOW 90 0.12MNPT x 0.12FNPT BRASS	
19	1	10018104	NIPPLE 0.12MNPT x CLOSE STEEL HEX	
18	3	10019607	ELBOW 90 SWL 0.38MNPT x 0.25 PUSH IN	
17	1	10179702	NIPPLE 0.25 x CLOSE SCH40 BLACK	
16	1	10936601	REGULATOR AIR 0.25 0-125	
13	1	11580007	ELBOW 90 0.75-16MSAE x 0.38 TUBE FL	
12	2	10018804	SLEEVE SS 0.38 TUBE LENZ	
11	1	11910501	ADAPTER 0.38MNPT x 0.50 TUBE FLARE LONG	
10	1	10331208	ELBOW 90 0.56-18MSAE x 0.38 TUBE LENZ	
9	1	14184101	TUBE HYDRAULIC M-71 ARROW	
8	1	10017507	ELBOW 90 0.25MNPT x 0.38 TUBE LENZ	
7	1	10042600	PUMP HYD M71	
6	1	10640804	ADAPTER SWIVEL 0.37MNPT x 0.50 TUBE 37	
5	1	10019401	CONNECTOR 0.12MNPT x 0.25 PUSH IN	
4	1	10019601	ELBOW 90 SWL 0.25MNPT x 0.25 PUSH IN	
3	1	10019602	ELBOW 90 SWL 0.12MNPT x 0.25 PUSH IN	
2	1	10019900	TEE BRANCH .25 x .12MNPT x .25 PUSH IN	
1	1	12394902	MANIFOLD BLOCK AIR/HYDRAULIC ARROW NF,	
-	-	13341801	MANIFOLD BLOCK AIR/HYD ASSY M-71 ARROW	



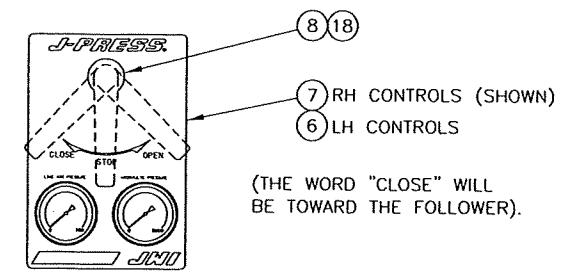
SCHEMATIC

SEE NOTE

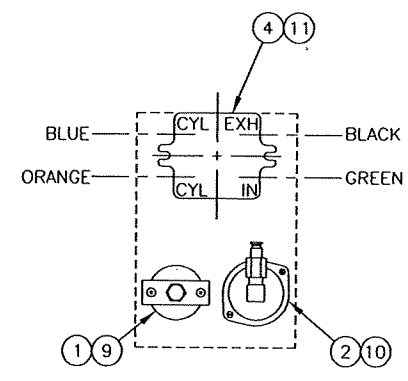
----- HYDRAULIC LINES
 ----- AIR LINES

[] INDICATES MARKINGS ON BLOCK.
 () INDICATES TUBE SIZE & COLOR.
 GREEN = SUPPLY
 BLUE = OPEN
 ORANGE = CLOSE
 BLACK = EXHAUST
 YELLOW = PILOT PRESSURE
 RED = APCs AIR SUPPLY (IF APPLICABLE)

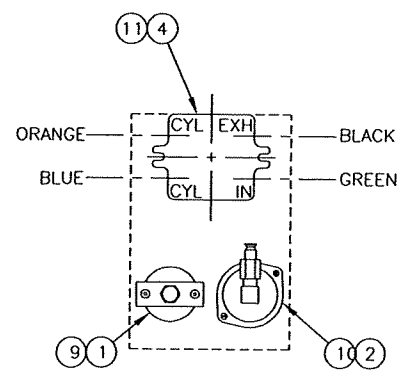
NOTE: 800 = .25 ORANGE
 1000 = .38 ORANGE
 1200 = .38 ORANGE



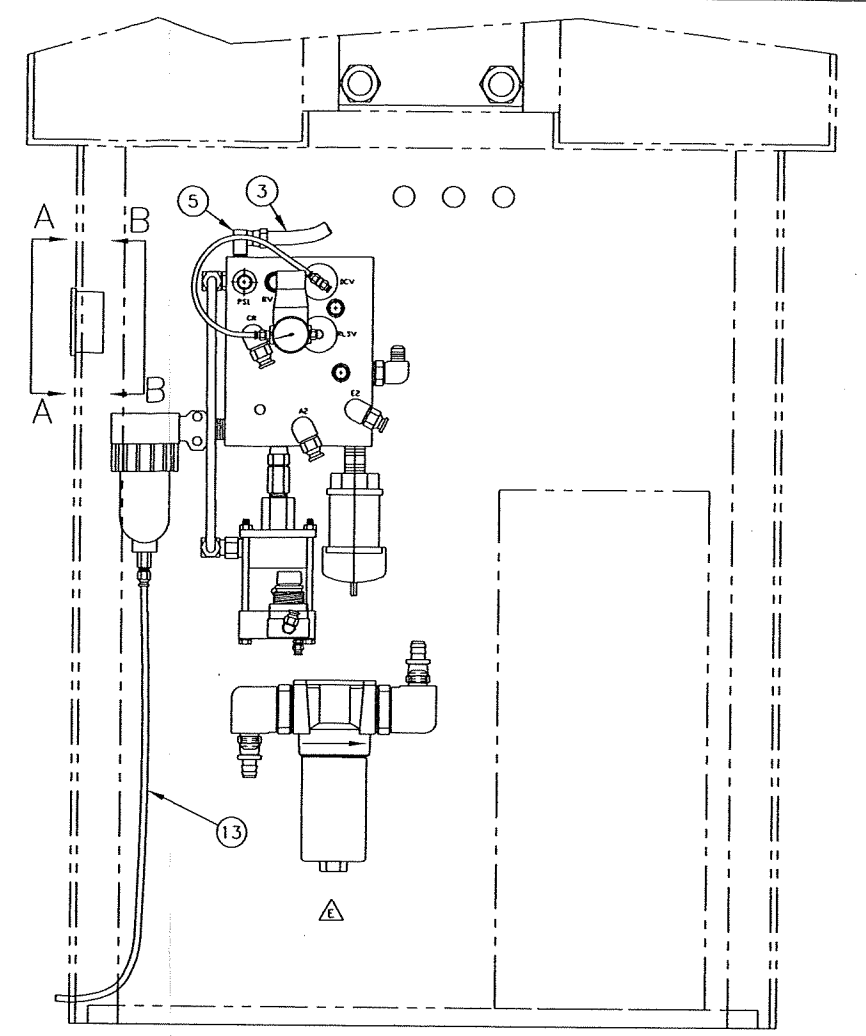
VIEW A-A



**VIEW B-B
RH CONTROLS**



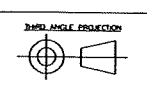
**VIEW B-B
LH CONTROLS**



**VIEW OF CYLINDER BRACKET LEG
MANUAL PUMP CONTROL
AIR/HYD. MANIFOLD
R.H. SHOWN
L.H. OPPOSITE
1/4 SCALE**

19	1	10364451	LABEL "J-PRESS OPER" HAND VALVE	
18	1	10404009	SCREW FLHD PHL P 12-24x2.00 18-8SS	
17	-	-	TUBING POLY 0.25 ORANGE	10023906
16	-	-	TUBING POLY 0.25 YELLOW	10023905
15	-	-	TUBING POLY 0.25 GREEN	10023904
14	-	-	TUBING POLY 0.25 BLUE	10023903
13	-	-	TUBING POLY 0.25 BLACK	10023901
12	4	10019501	TEE 0.25 TUBE PUSH IN	
11	5	10019607	ELBOW 90 SWL 0.38MNPT x 0.25 PUSH IN	
10	1	10019608	ELBOW 90 SWL 0.25FNPT x 0.25 PUSH IN	
9	1	100506000	ELBOW SWIVEL 0.25FNPT x 0.25FNPT	
8	1	12271901	HANDLE MANUAL CONTROLS MACHINING	
7	1	12281402	OVERLAY PRESS SINGLE HANDLE RH	
6	1	12281401	OVERLAY PRESS SINGLE HANDLE LH	
5	1	11464501	ELBOW 90 SWIVEL 0.56-18MSAE x 0.25FNPT	
4	1	12394201	VALVE AIR 4-WAY 3-POS MANUAL .38 PORT	
3	1	10037939	HOSE 4C2AT-4MP-4MP 28.00 5000	
2	1	10023600	GAUGE 0-160 PSI W/CLAMP	
1	1	10023804	GAGE PRESSURE 0-6000 W/CLAMP	
-	-	12409201	CONTROL HAND VALVE M-71	

ITEM	QTY.	PART NO.	DESCRIPTION/MAT'L	RAW STOCK NO.
DESIGNER	DATE	TITLE		
CHKD	DATE	CLIENT		
ENGINEER	DATE	PROJECT	CODE	REV
MANAGER	DATE	12409200	1	OF 1
FILE:	SCALE: 1:4	DEWATERING SYSTEMS	HOLLAND MICHIGAN USA	REV G
		TEL: 616-772-9011		



STD: 2-0200-22X340

INTL REF:

BAR = 1" AT PLOT SCALE

REV	DESCRIPTION	DATE	DWN	CHKD	APVD	ECH
G	MIRRORED VIEW B-B LH CONTROLS TO MATCH THE LEFT HAND OVERLAY	30 SEP 03	JSC	-	-	-
F	ADDED REGULATOR BETWEEN DCV & RLSV	22 JAN 01	MJB	-	-	4839
E	ADD FILTER	14 DEC 99	RAD	-	-	4683
D	PUMP SUPPLY WAS ORANGE	29 MAY 98	BLK	-	-	4551
C	ADDED ITEM 19	16 SEP 97	BLK	-	-	4452
B	REVISE SCHEMATIC	04 SEP 97	BLK	-	-	-
A	ADDED ITEM 18	25 AUG 97	BLK	-	-	4413

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