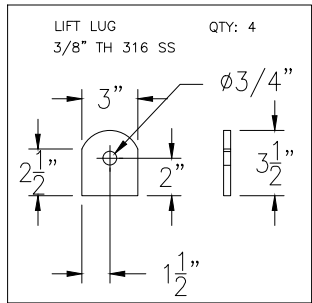
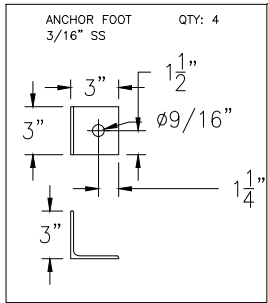
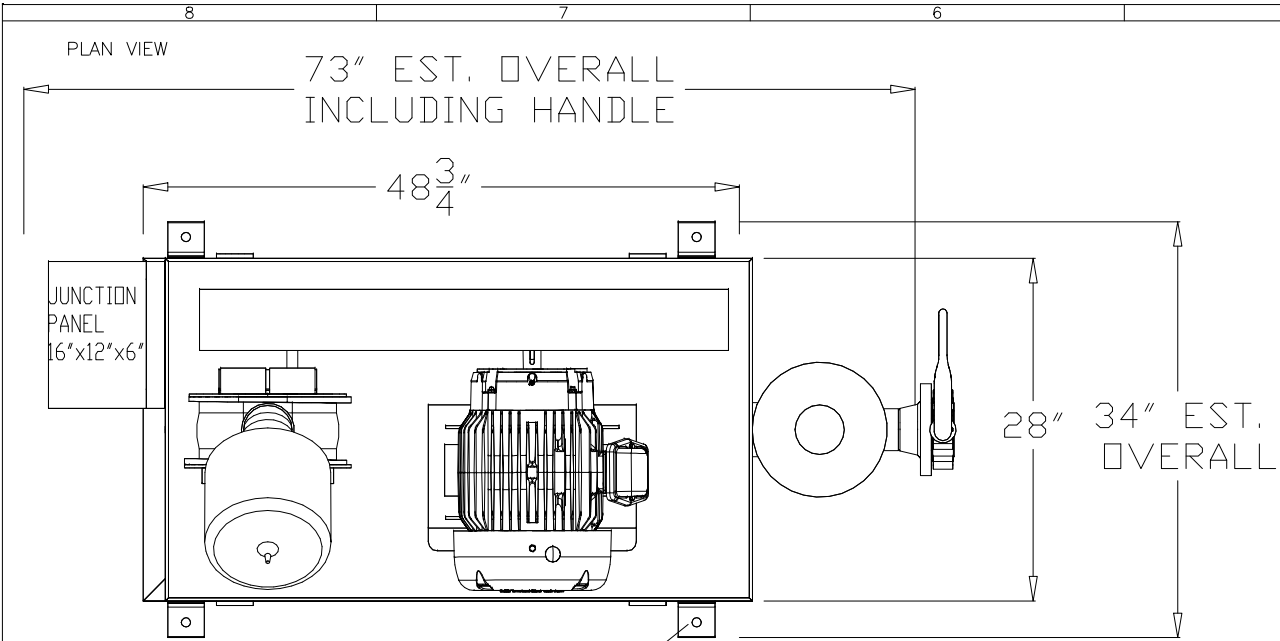
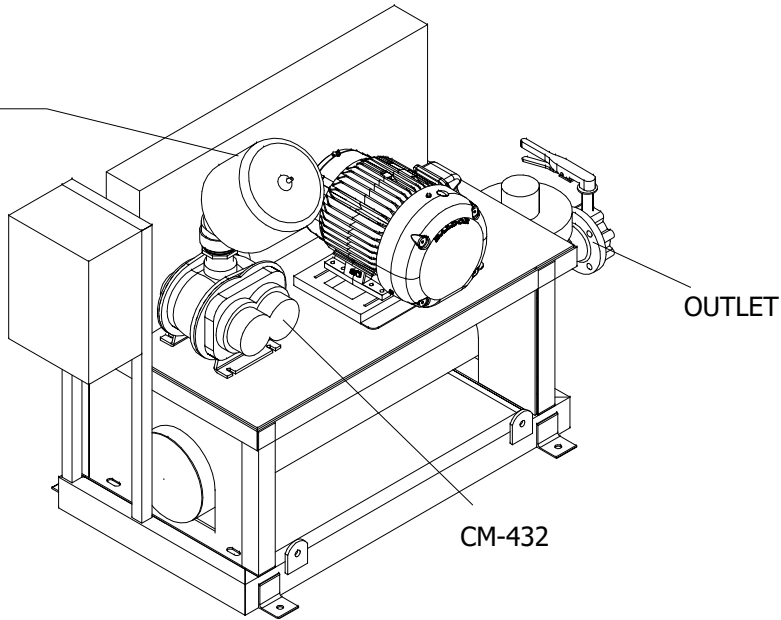


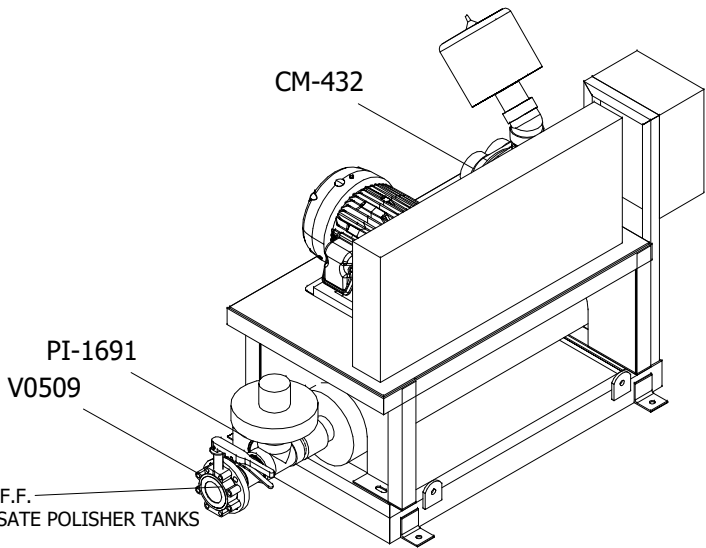


RIGHT SIDE ISO VIEW

VENT GUARD AT 52-1/2" A.F.F.
INLET, FROM AIR

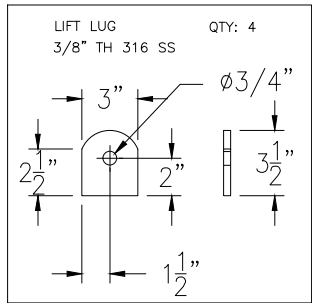
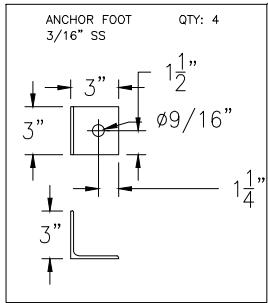
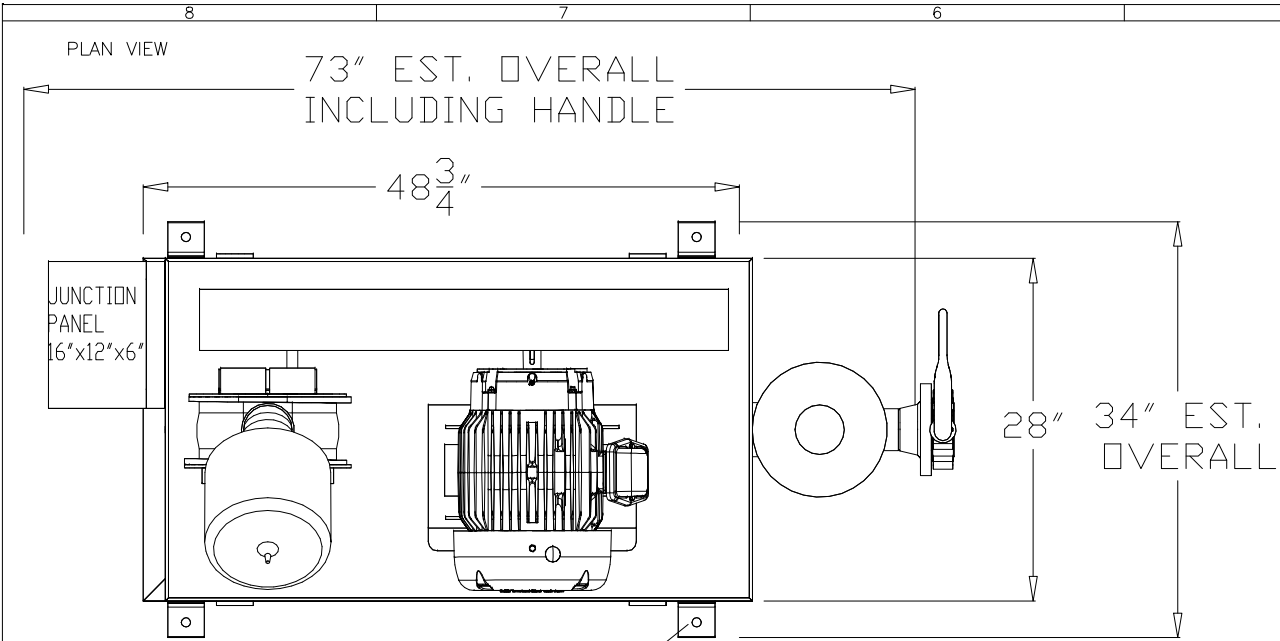


BACK SIDE ISO VIEW



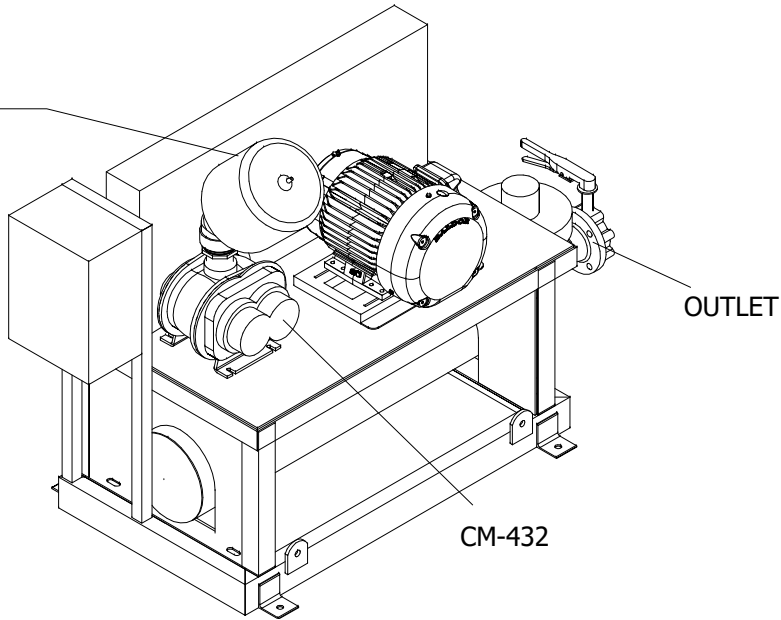
CM-432, BLOWER SKID
EST. SHIPPING WT: (TANK, FACE PIPING & INTERNALS): 1,500 lbs.
EST. OPERATING WT: (TANK, FACE PIPING & INTERNALS): 2,000 lbs.

STD: BORDER-0106-24X36D1	INTL REF:	BAR = 1" AT PLOT SCALE	REV	DESCRIPTION	DATE	DWN	CHKD	APVD	ECN	COMPANY CONFIDENTIAL THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF Culligan AND/OR ITS AFFILIATES. THE DESIGN CONCEPTS AND INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO Culligan AND ARE SUBMITTED IN CONFIDENCE. THEY ARE NOT TRANSFERABLE AND MUST BE USED ONLY FOR THE PURPOSE FOR WHICH THE DOCUMENT IS EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED, REPRODUCED, LOANED OR USED IN ANY OTHER MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF Culligan. IN NO EVENT SHALL THEY BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF Culligan. ALL PATENT RIGHTS ARE RESERVED. UPON THE DEMAND OF Culligan, THIS DOCUMENT, ALONG WITH ALL COPIES AND EXTRACTS, AND ALL RELATED NOTES AND ANALYSES, MUST BE RETURNED TO Culligan OR DESTROYED, AS INSTRUCTED BY Culligan. ACCEPTANCE OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES AGREEMENT TO THESE TERMS AND CONDITIONS.	DESIGNER	DATE	TITLE			
											DB	12/12/19	GENERAL ARRANGEMENT BLOWER SKID – CM432 CONDENSATE POLISHER SYSTEM			
											CHECKER	DATE	CLIENT INEOS PROJECT–STRESS ENGINEERING & CONSTRUCTION			
											ENGINEER	DATE				
											MANAGER	DATE				
											FILE:	Culligan® ENGINEERED SYSTEMS NORTHBROOK, ILLINOIS				
											SCALE: NTS	PROJECT 19–0019	CODE	DRAWING 190019G8	SHEET 1 OF 1	REV 1

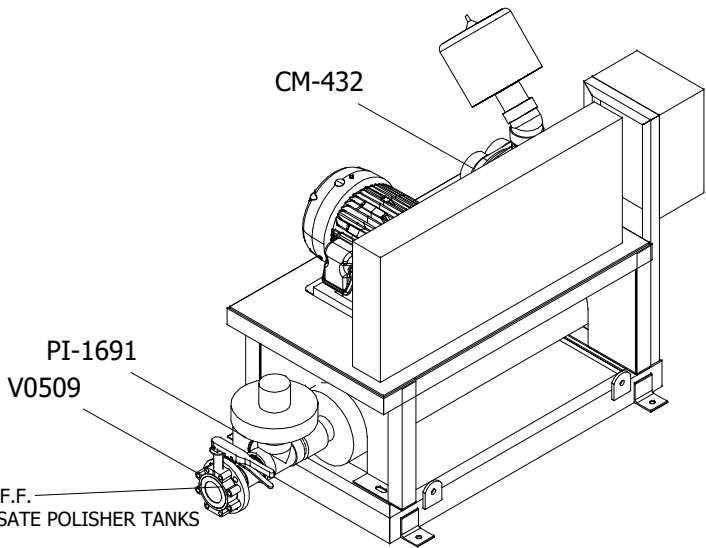


RIGHT SIDE ISO VIEW

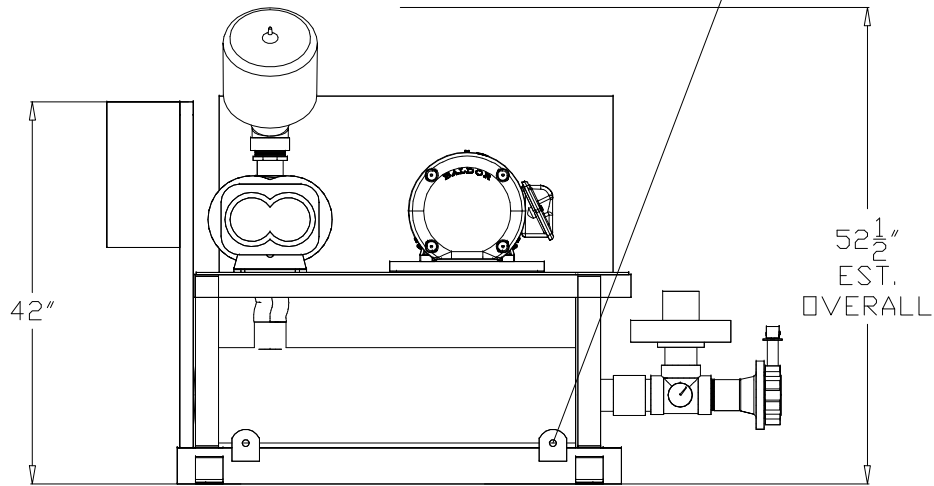
VENT GUARD AT 52-1/2" A.F.F. INLET, FROM AIR



BACK SIDE ISO VIEW



RIGHT VIEW



CM-432, BLOWER SKID
EST. SHIPPING WT: (TANK, FACE PIPING & INTERNALS): 1,500 lbs.
EST. OPERATING WT: (TANK, FACE PIPING & INTERNALS): 2,000 lbs.

STD: BORDER-0106-24X36D1	INTL REF:	BAR = 1" AT PLOT SCALE	REV	DESCRIPTION	DATE	DWN	CHKD	APVD	ECN	COMPANY CONFIDENTIAL THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF Culligan AND/OR ITS AFFILIATES. THE DESIGN CONCEPTS AND INFORMATION CONTAINED HEREIN ARE PROPRIETARY TO Culligan AND ARE SUBMITTED IN CONFIDENCE. THEY ARE NOT TRANSFERABLE AND MUST BE USED ONLY FOR THE PURPOSE FOR WHICH THE DOCUMENT IS EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED, REPRODUCED, LOANED OR USED IN ANY OTHER MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF Culligan. IN NO EVENT SHALL THEY BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF Culligan. ALL PATENT RIGHTS ARE RESERVED. UPON THE DEMAND OF Culligan, THIS DOCUMENT, ALONG WITH ALL COPIES AND EXTRACTS, AND ALL RELATED NOTES AND ANALYSES, MUST BE RETURNED TO Culligan OR DESTROYED, AS INSTRUCTED BY Culligan. ACCEPTANCE OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES AGREEMENT TO THESE TERMS AND CONDITIONS.	DESIGNER	DATE	TITLE									
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											FILE:		PROJECT									
											SCALE: NTS		19–0019		CODE		DRAWING		SHEET		REV	
															190019G8		1 OF 1		1			
											Culligan® ENGINEERED SYSTEMS NORTHBROOK, ILLINOIS											