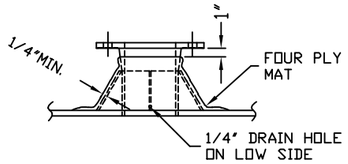
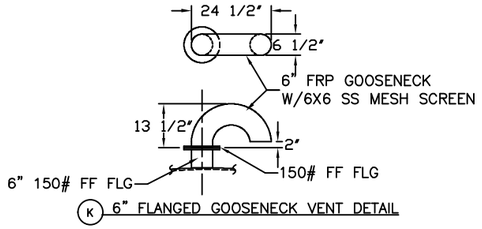
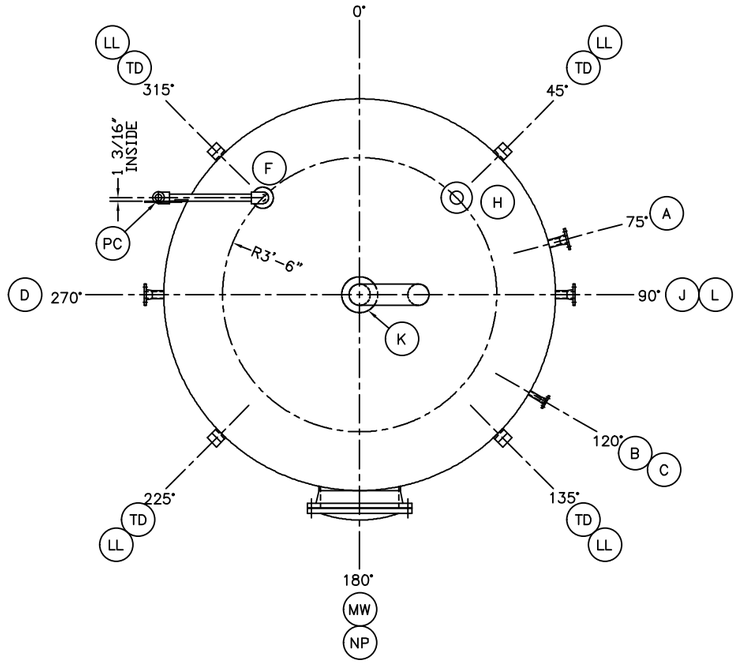


CONICAL GUSSET DETAIL



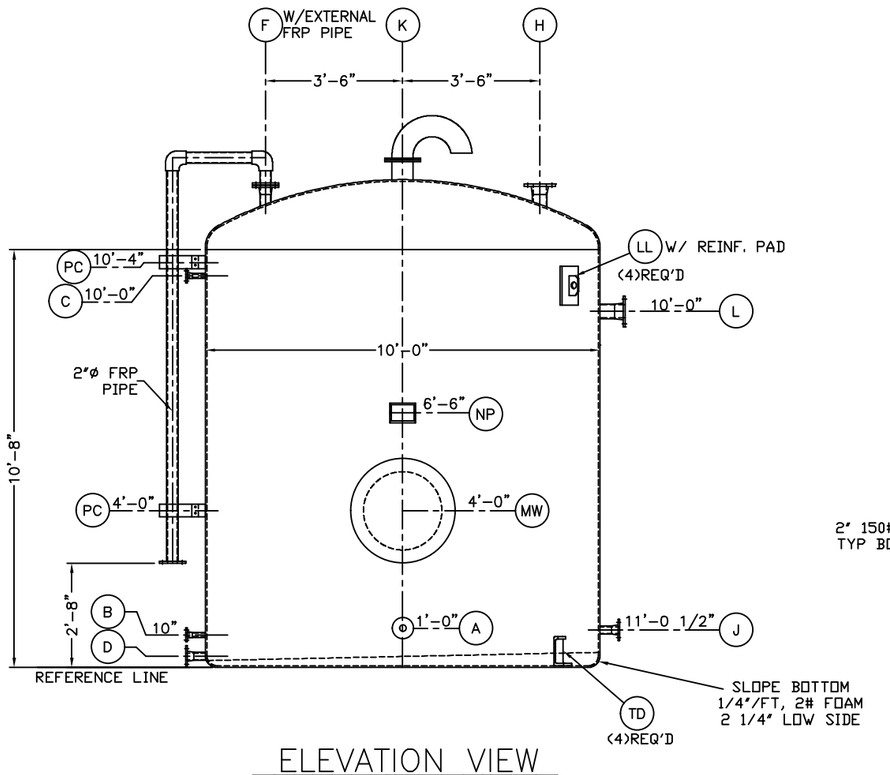
(K) 6" FLANGED GOOSENECK VENT DETAIL



NOZZLE SCHEDULE					Q.C CHECK LIST		
MARK	SIZE	REQ'D	DESCRIPTION	SERVICE	MARK ON TANK	AFTER INSTALL	FINAL CHECK
△ A	2"	1	150 # FF FLG.	LEVEL			
△ B	1"	1	EXT. 150 # FF FLG	SIGHT B			
△ C	1"	1	EXT. 150 # FF FLG	SIGHT C			
△ D	2"	1	150 # FF FLG	COMPLETE DRAIN			
△ F	2"	1	150 # FF FLG W/EXT. PIPE	SPARE			
△ H	3"	1	150 # FF FLG	SPARE			
△ J	4"	1	150 # FF FLG	OUTLET			
○ K	6"	1	FLANGED GOOSENECK	VENT			
△ L	4"	1	150 # FF FLG	FILL INLET			
○ MW	24"	1	STD. SIDE ENTRY	MANWAY			
NP	---	1	SEE REF010; LAM	NAMEPLATE			
TD	---	4	SEE REF055; 316SS.	TIEDOWNS			
LL	===	4	SEE REF056; 316SS.	LIFT LUGS			
PC	---	2	SEE DETAIL	(F) PIPE CLIPS			

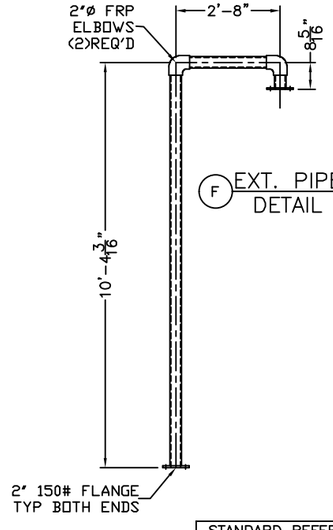
△ – CONICAL GUSSET ○ – PLATE GUSSET + – NON–GUSSETED

UNLESS OTHERWISE NOTED, ALL 150# FF FLANGES TO BE 50 PSI RATED.



ELEVATION VIEW

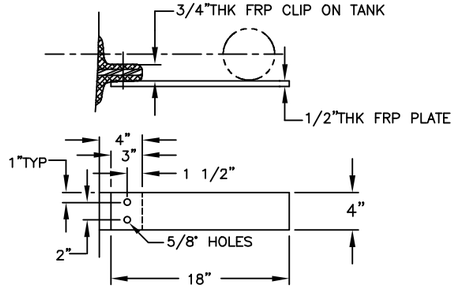
(TRUE ORIENTATION IN PLAN VIEW ONLY)



(F) EXT. PIPE DETAIL

PLAN VIEW

NOTE:
HOLES FOR U–BOLTS TO BE FIELD–DRILLED BY OTHERS. U–BOLTS BY OTHERS.



(PC) FRP PIPE SUPPORT DETAIL

(2)REQ'D

NOTES:

RESIN. CORROSION LINER: ISOPHTHALIC POLYESTER
CORROSION LINER THICKNESS: 100 MILS NOMINAL
INTERIOR SURFACING VEIL: SINGLE PLY C–VEIL

RESIN, STRUCTURAL: ISOPHTHALIC POLYESTER

EXTERIOR GELCOAT: WHITE WITH UV INHIBITORS
GELCOAT NOTES:

DOME TOP THK: 0.31" THK
INT. FLAT BTM THK: 0.3" W/0.46" KNUCKLE EXT. FB THK: 0.26" THK
SIDEWALL THK: 0.26" THK

EXTERNAL NOZZLE PROJECTION: 6" FROM O.D. UNLESS OTHERWISE NOTED
INTERNAL NOZZLE PROJECTION: 2" FROM I.D. UNLESS OTHERWISE NOTED

BOLT MATERIAL: 304SS
GASKET MATERIAL: 1/8" EPDM

POST CURE REQ'D: YES, 180° FOR (4HRS)
HYDROTEST REQ'D: YES, ATMOSPHERIC TEST WITH AMBIENT CITY WATER (2HRS)

NOMINAL CAPACITY: 5,835 GALLONS
TANK WEIGHT EMPTY: 2,075 LBS.
TANK WEIGHT FULL: 70,465 LBS.

DESIGN PRESSURE: ATMOSPHERIC DESIGNED WIND SPEED: 160MPH
DESIGN TEMPERATURE: 105° F DESIGNED SEISMIC ZONE: PER ASCE 7–10
DESIGN SPECIFIC GRAVITY: 1.3 S_{DS} = 0.075 S_{D1} = 0.06 I = 1.25
CONTENTS: POTASSIUM CHLORIDE

TANK TO BE BUILT PER ASTM D3299, ASTM D4097, PS 15–69 AND ASME RTP–1, AS APPLICABLE.
PROPER VENTING OF THE VESSEL TO BE THE RESPONSIBILITY OF THE CUSTOMER. VENTS SHALL BE SIZED TO PREVENT ANY OCCURRANCE OF PRESSURE OR VACUUM BEYOND THE DESIGN PARAMETERS STATED ABOVE.

ALL ELEVATIONS TO BE MEASURED FROM REFERENCE LINE.
ALL NOZZLE BOLT HOLES TO STRADDLE TANK'S MAJOR CENTERLINES.
ALL NOZZLES TO BE COVERED WITH PLYWOOD BLINDS DURING TRANSIT.
FULL FACE GASKETS MUST BE USED ON ALL FIBERGLASS FLANGES.
RING TYPE GASKETS ARE NOT SUITABLE.

FLANGE BOLT–UP TORQUE SHOULD NOT EXCEED 25 FT·LBS. FOR BOLTS UP TO 1/2" DIAMETER AND 50 FT·LBS. FOR 5/8" DIAMETER AND LARGER.

HANDLING AND INSTALLATION RECOMMENDATIONS PROVIDED AT http://diamondfiberglass.com/iom.html. FAILURE TO FOLLOW RECOMMENDATIONS MAY RESULT IN DAMAGE TO THE VESSEL, PROPERTY, PERSONNEL AND MAY VOID THE WARRANTY.

STANDARD REFERENCE DRAWINGS SEE IND8902A

STANDARD REFERENCE DRAWINGS SEE IND8925A

Q.A. NOTES
·CUSTOMER SHOP INSPECTION

ASSEMBLY PARTS LIST

QTY	SIZE	DESCRIPTION	MATERIAL	SERVICE
1	24"	SIDE ENTRY GASKET	EPDM	MW
20	5/8"x3 3/4"	BOLTS, NUTS, WASHERS	304SS	MW
1	6"	GASKET	EPDM	K
8	3/4" x 3"	BOLTS, NUTS, WASHERS	304SS	K
13'	2"	EXT. PIPE	FRP	F
2	2"	ELBOWS	FRP	F
2	2"	150# FLANGES	FRP	F
4	1/2" x 2"	BOLTS, NUTS, WASHERS	304SS	PC

CUSTOMER P.O.# 190018–6260
DFFI WORK ORDER# 35668
TANK SERIAL # 8925–19–35668
TANK COMPLETION DATE:
RELATED DRAWINGS:
DRAWN BY: JMOORMAN
CUST. APVL. BY:

NUMBER REQUIRED: 1

MODEL NO. VT1010'8 DT–SB
POTASSIUM CHLORIDE TANK
TAG NO: F–435
PROCESS SYSTEMS
FOR
INEOS
TEXAS CITY, TX

MARK	DATE	REVISIONS	CHKD	APVD
0	9–24–19	SUBMITTED FOR CUSTOMER APPROVAL	RS	BB
1	10–23–19	SUBMITTED FOR CUSTOMER APPROVAL	RS	BB
2	11–07–19	CERTIFIED FOR CONSTRUCTION	RS	BB
3	12–16–19	ADDED EXT. PIPE TO (F) WITH CLIPS (PC)	RS	BB
		RESUBMITTED FOR APPROVAL		
4	3–03–20	CERTIFIED AS–BUILT	RS	BB
5	4–24–20	DESIGN WIND SPEED WAS 158mph, TEMPERATURE WAS 100°,		
		ASME RTP–1 HAS BEEN ADDED TO DESIGN STANDARDS NOTES.	JM	BB

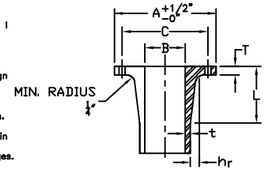
DIAMOND FIBERGLASS
1036 Industrial Park Dr. Victoria, Texas 77905
Tel (361) 572–4040 Fax (361) 573–0451
www.diamondfiberglass.com

SCALE:1/2"=1'–0"
DRAWN DATE:9–24–19
DRAWING NO. IND8925
REV 5

I.D. B	O.D. A	B.C. C	MIN. T TYPE I LAMINATES	MIN. T TYPE II LAMINATES	MIN. HUB REINFORCEMENT hr	MIN. t	MIN. L	NUMBER OF BOLTS	BOLT HOLE DIAMETER	BOLT DIAMETER	ANSI FLAT WASHERS	BOLT TORQUE ft/lb
		NOTES 1-3										
1"	4"	3 1/8"	.625"	.563"	.25"	.25"	2"	4	5/8"	1/2"	1 3/16"	25
1 1/2"	5"	3 7/8"	.625"	.563"	.25"	.25"	2"	4	5/8"	1/2"	1 3/16"	25
2"	6"	4 3/4"	.625"	.563"	.25"	.25"	2 5/8"	4	3/4"	5/8"	1 5/16"	25
3"	7 1/2"	6"	.625"	.563"	.25"	.25"	2 7/8"	4	3/4"	5/8"	1 5/16"	25
4"	9"	7 1/2"	.813"	.688"	.313"	.25"	3 1/4"	8	3/4"	5/8"	1 5/16"	25
6"	11"	9 1/2"	.938"	.688"	.313"	.25"	3 13/16"	8	7/8"	3/4"	1 1/2"	25
8"	13 1/2"	11 3/4"	1.125"	.813"	.375"	.25"	4 3/8"	8	7/8"	3/4"	1 1/2"	25
10"	16"	14 1/4"	1.25"	.938"	.5"	.25"	4 3/8"	12	1"	7/8"	1 3/4"	25
12"	19"	17"	1.438"	1.063"	.625"	.25"	4 15/16"	12	1"	7/8"	1 3/4"	25
14"	21"	18 1/4"	1.438"	1.063"	.688"	.313"	5"	12	1 1/8"	1"	2"	30
16"	23 1/2"	21 1/4"	1.563"	1.188"	.813"	.313"	5 1/16"	16	1 1/8"	1"	2"	30
18"	25"	22 3/4"	1.625"	1.25"	.75"	.375"	5 1/2"	16	1 1/4"	1 1/8"	2 1/4"	35
20"	27 1/2"	25"	1.813"	1.313"	.75"	.375"	5 3/8"	20	1 1/4"	1 1/8"	2 1/4"	35
24"	32"	29 1/2"	2.125"	1.5"	.813"	.438"	5 3/8"	20	1 3/8"	1 1/4"	2 3/8"	40

General Notes:
a. Gaskets shall be 1/8"thk full-face elastomeric material having a harness of Shore A60 ±5.
b. Flange thickness is based on 1,800 psi design stress for Type I laminates and a 3,000 psi design stress for Type II laminates. A design factor of 5:1 was used against ultimate tensile stress of laminate construction.
c. The nozzle neck thicknesses given are based on Type II or equivalent strength filament wound Type X laminate with a design factor of 10:1 against ultimate tensile strength and are the minimum thicknesses that may be used in all types of laminate construction. If Type I hand lay-up laminates are used, the nozzle neck thicknesses must be increased for nozzle sizes 10 in. and up.
d. The rating of all nozzle necks and flanges for all sizes given in this Table is 50 psi.
e. Dimensions generally comparable to Class 150 weld-neck flanges.
Notes:
(1) ±0.06 in. (see ASME B16.5)
(2) ±0.03 in. center to center of adjacent bolt holes (see ASME B16.5) (3) Eccentricity between bolt holes and center of nozzle: for sizes 2 in. and less, ±0.03in. for sizes 3" and larger, ± 0.06 in.

DATA EXTRACTED FROM ASME RTP-1-2007 PAGE 48



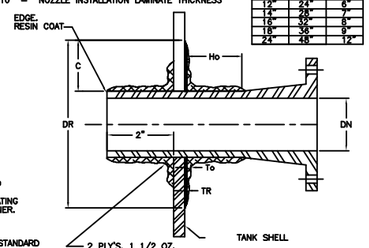
50 PSI CONTACT - MOLDED FLANGED NOZZLE
DIAMOND FIBERGLASS
RTP004A 0

TR = (PDK)/(2*SR)
WHERE :
K = 1.0" FOR NOZZLES 6" DIAMETER AND LARGER.
K = (DN / DR - DN) FOR NOZZLES LESS THAN 6" DIAMETER.
P = HYDROSTATIC PRESSURE AT POINT OF INSTALLATION, PSI.
D = INSIDE TANK DIAMETER, INCHES
SR = ALLOWABLE TENSILE STRESS OF CUTOUT REINFORCEMENT.
DN = NOZZLE DIAMETER, INCHES.
DR = CUTOUT REINFORCEMENT DIAMETER, INCHES.
To = THE LESSER OF EITHER THE CUTOUT REINFORCEMENT THICKNESS (TR) OR TWO TIMES THE NOZZLE NECK THICKNESS (REF. DWG. NO. REF004).

To	1/4"	5/16"	3/8"	7/16"	1/2"	9/16"
Ho	3"	3"	3"	3 1/2"	4"	4 1/2"

DN = NOZZLE DIAMETER
DR = CUTOUT REINFORCEMENT DIAMETER
C = CUTOUT REINFORCEMENT LENGTH
Ho = SHEAR BOND LENGTH
TR = SHELL CUTOUT REINFORCEMENT THICKNESS
To = NOZZLE INSTALLATION LAMINATE THICKNESS

DN	DR	C
1"	7"	3"
1 1/2"	7 1/2"	3"
2"	8"	3"
3"	9"	3"
4"	10"	3"
6"	12"	3"
8"	16"	4"
10"	20"	5"
12"	24"	6"
14"	28"	7"
16"	32"	8"
18"	36"	9"
24"	48"	12"



NOTES:
1. RESIN SYSTEM FOR ALL LAMINATING TO BE IDENTICAL TO RESIN USED FOR VESSEL. IF VESSEL IS FABRICATED USING A DUAL LAMINATE (2 RESIN SYSTEM), ALL LAMINATING TO BE DONE USING THE RESIN USED IN CORROSION LINER.
2. INTERNAL SURFACING VEIL TO BE INDENTICAL TO TYPE USED FOR VESSEL.
3. INTERNAL LAMINATE SHOWN (2 MAT , 1 VEIL) IS FOR A STANDARD SINGLE VEIL , 100 MIL CORROSION LINER. IF VESSEL HAS A DOUBLE PLY VEIL OR THICKER CORROSION LINER, INTERNAL LAMINATE TO BE ADJUSTED ACCORDINGLY.
4. INTERNAL LAMINATE SHOWN IS FOR CORROSION RESISTANCE ONLY.
5. ALL INTERNAL SECONDARY BONDS TO RECEIVE A PARAFFINATED RESIN TOP COAT AFTER ALL FABRICATION IS COMPLETE.
6. INSTALLATION PROCEDURES SHOWN ARE IN ACCORDANCE WITH ASTM D3299, D4097, AND PS15-69.
7. REFER TO VESSEL SHOP FABRICATION DRAWING FOR SIZES REQUIRED, LOCATION AND PROJECTION.
8. REFER TO DRAWING REF004 FOR NOZZLE DIMENSIONS.
9. REFER TO DRAWING REF006 FOR GUSSETING DETAILS (IF REQUIRED).

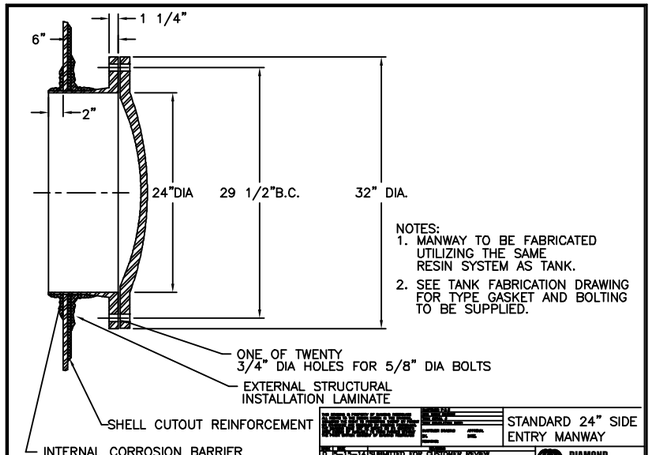
NOZZLE INSTALLATION DETAIL
DIAMOND FIBERGLASS
REF 005 0

POTASSIUM CHLORIDE
TANK STORAGE TANK — TAG NO. F-435
CUSTOMER INEOS
P.O. NO. 35668 — INVOICE NO. 35668
SERIAL NO. 8925-19-35668 — CAPACITY 5,835 GALS.
YEAR BUILT 2019 — WEIGHT EMPTY 2,075 LBS.
TANK DIAMETER 10'-0" — TANK HEIGHT 10'-8"
CONTENTS POTASSIUM CHLORIDE
RESIN, CORROSION LINER 150 PHTHALIC POLYESTER
RESIN, STRUCTURAL OVERWRAP 150 PHTHALIC POLYESTER
DESIGN SPECIFIC GRAVITY 1.3
DESIGN PRESSURE ATMOSPHERIC — DESIGN TEMP. 105° F

DIAMOND FIBERGLASS
1036 Industrial Park Dr. Victoria, Texas 77905
Tel (361) 572-4040 Fax (361) 573-0451
www.diamondfiberglass.com

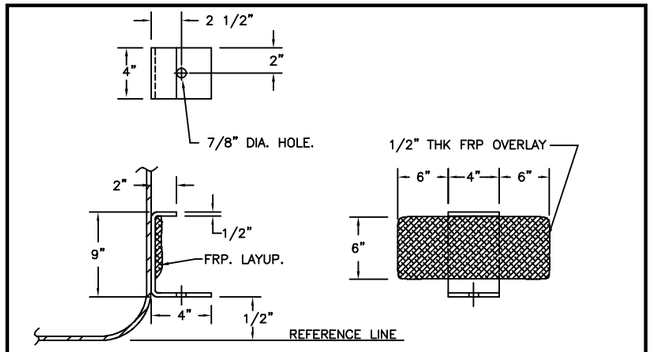
NOTES:
1. NAMEPLATE INFORMATION TO BE ADDED IN AS PROVIDED BY CUSTOMER.
2. SERIAL NUMBER TO BE ASSIGNED BY DFFI UPON FABRICATION OF VESSEL SHELL.
3. PAPER NAMEPLATE TO BE LAMINATED AND GLASSED TO MOUNTING ON VESSEL, POSITIONED AS SHOWN ON INDIVIDUAL VESSEL DRAWING.

LAMINATED PAPER NAMEPLATE
DIAMOND FIBERGLASS
REF010 0



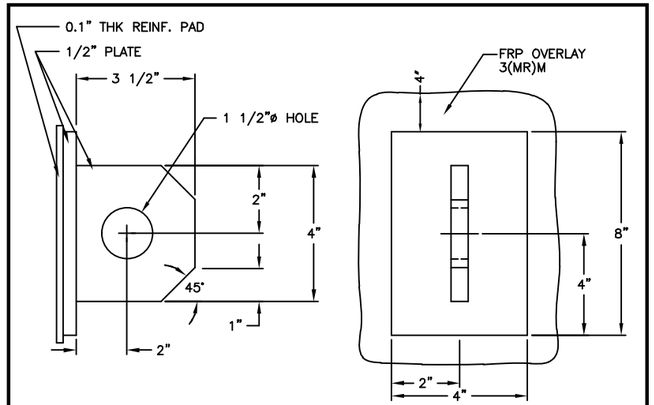
NOTES:
1. MANWAY TO BE FABRICATED UTILIZING THE SAME RESIN SYSTEM AS TANK.
2. SEE TANK FABRICATION DRAWING FOR TYPE GASKET AND BOLTING TO BE SUPPLIED.

STANDARD 24" SIDE ENTRY MANWAY
DIAMOND FIBERGLASS
REF 017 0



NOTES:
MATERIAL
1/2"THK STAINLESS STEEL PLATE

STAINLESS STEEL TIEDOWN LUG
DIAMOND FIBERGLASS
REF 055 2



NOTE:
SEE TANK DRAWING FOR GRADE OF STAINLESS STEEL REQUIRED.

LIFTING LUG 4" STAINLESS STEEL
DIAMOND FIBERGLASS
REF056 0

CUSTOMER P.O.# 190018-6259
DFFI WORK ORDER# 35668
TANK SERIAL # 8924-19-35668
TANK COMPLETION DATE:
RELATED DRAWINGS:
DRAWN BY: JMOORMAN
CUST. APVL. BY:

STANDARD REFERENCE DRAWINGS
POTASSIUM CHLORIDE TANK
TAG NO: F-435
PROCESS SYSTEMS
FOR
INEOS, TEXAS CITY, TX

MARK	DATE	REVISIONS	CHKD.	APVD.
0	9-24-19	SUBMITTED FOR CUSTOMER INFORMATION	RS	BB
1	10-23-19	SUBMITTED FOR CUSTOMER INFORMATION	RS	BB
2	11-07-19	CERTIFIED FOR CONSTRUCTION	RS	BB
3	3-03-20	CERTIFIED AS-BUILT	RS	BB
4	4-24-20	NAMEPLATE DESIGN TEMPERATURE WAS 100°F	JM	BB

DIAMOND FIBERGLASS
1036 Industrial Park Dr. Victoria, Texas 77905
Tel (361) 572-4040 Fax (361) 573-0451
www.diamondfiberglass.com

DRAWING NO. IND8925A REV 4
SCALE:1/2"=1'-0"
DRAWN DATE:9-24-19

DIAMOND FIBERGLASS
ASME RTP-I AUTHORIZED FABRICATOR

1036 Industrial Park Dr., Victoria, Texas 77905
Phone: (361) 572-4040 • Fax: (361) 573-0451
www.diamondfiberglass.com

QUALITY ASSURANCE DATA BOOK

Customer: Process Systems & Components
Purchase Order: 190018-6259 / 6260
Serial Number: 8925-19-35668

The following information is certified as built.

Table of Contents

DIAMOND FIBERGLASS

INSPECTION & TEST PLAN

CUSTOMER: Process Systems & Components	**DRAWING NUMBER: 35668**	**REV: 3**
PO NUMBER: 190018-6259 / 6260	**TANK TAG NUMBER: F-435**	
DFG ORDER: 8925	**TANK SERIAL NUMBER: 8925-19-35668**	

HOLD POINT CODES

I	INSPECTION	R	DOCUMENT REVIEW	N/A	NOT APPLICABLE
W	CUSTOMER WITNESS	H	HOLD	SD	SUPPORTING DOCUMENTATION

			SIGN OFF AND DATE		
ITP PLAN REQUIRMENTS	**CODE**	**DIAMOND FIBERGLASS**	**CUSTOMER QA**	**INSPECTOR NOTES**
1.0 DOCUMENT REVIEW-PRE PRODUCTION				
1.1 REVIEW CURRENT PURCHASE ORDER	R	CS 11-15-19		
1.2 REVIEW APPROVED DRAWINGS AND QA REQUIREMENTS	H	CS 11-15-19		
2.0 IN PROCESS INSPECTION OF MAJOR COMPONENTS				
2.1 RESIN SYSTEM CONFORMS TO DRAWING	DR, I	CS 11-25-19		
2.2 LAMINATE QUALITY	I	CS 12-2-19		
2.3 PART CONFORMS TO SPECIFICATONS-DIMENSIONS	I	CS 12-2-19		
3.0 INSPECTION OF ASSEMBLED TANK COMPONENTS				
3.1 HEIGHT, WIDTH AND ROUNDNESS INSPECTION	I	CS 12-9-19		
3.2 NOZZLE SIZE, DIMENSIONS AND ELEVATIONS	I	CS 12-31-19		
3.3 VISUAL INSPECTION OF ALL SECONDARY LAY UPS	I	BC 12-26-19		
3.4 LIFT LUGS AND TIE DOWNS MEET SPECIFICATIONS	I	CS 12-31-19		
3.5 LADDERS AND HANDRAILS FIT UP WITH PICTURES	I	CS N/A		
4.0 SPECIAL MEASURING & TESTING EQUIPMENT CALIBRATIONS				
4.1 ULTRA SONIC THICKNESS PROPERLY CALIBRATED	I	CS weekly		
4.2 BARCOL HARDNESS METER PROPERLY CALIBRATED	I	CS weekly		
5.0 FUNTIONAL TESTING				
5.1 THICKNESS MEETS ENGINEERING SPECIFICATIONS	I	CS 12-2-19		
5.2 ACETONE SENSITIVITY TEST PERFORMED	I	CS 12-2-19		
5.3 BARCOL HARDNESS PERFORMED	I	CS 12-2-19		
5.4 POST CURE COMPLETED (IF REQUIRED)	I	BC 12-26-19		
5.5 HYDROSTATIC LEAK TEST COMPLETED (IF REQUIRED)	H, I	BC 12-27-19		
6.0 FINAL INSPECTION				
6.1 TANK EXTERIOR PROFESSIONALLY COATED	I	CS 12-31-19		
6.2 ALL NOZZLE LEVEL & STRADDLE TANK CENTERLINE	I	CS 12-31-19		
6.3 NO SHARP EDGES OR BARE FIBERGLASS (INT & EXT)	I	BC 12-26-19		
6.4 TANK INTERIOR CLEAN	I	BC 12-26-19		
6.5 ALL CUT OUTS TO BE RETAINED FOR 1 YEAR	I	CS 12-23-19		
CUSTOMER INSPECTION	I	CS 12-23-19		
6.6 NAMEPLATE & SPECIAL SIGNAGE CORRECT	I	CS 12-31-19		
7.0 SHIPPING				
7.1 SHIP LOOSE ITEMS MARKED WITH SERIAL NUMBER	I	CS N/A		
7.2 PROPER COVERS ON ALL NOZZLES & MANWAYS	I	CS 1-2-20		
7.3 QA FINAL RELEASE FOR SHIPMENT	H	CS 1-2-20		

DIAMOND FIBERGLASS QA: _____ **DATE:** 2-Jan-20

CUSTOMER QA: _____ **DATE:** _____

FORM REV 120517

DIAMOND FIBERGLASS

POST CURE REPORT

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 6260	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

POST CURE TEMPERATURE: 180° F

TEST DURATION: 4 hrs

CUSTOMER WITNESS: _____ **YES** ✓ **NO**

START DATE: 26-Dec-19

START TIME: 7:15 A.M.

END TIME: 11:15 A.M.

INSPECTED BY: Brian Cady

SIGNATURE: _____

COMMENTS:

DIAMOND FIBERGLASS

NOZZLE AND FITTING INSPECTION

CUSTOMER:	**Process Systems & Components**	**DRAWING NUMBER:**	**35668**	**REV:3**
PO NUMBER:	**190018-6259 / 6260**	**TANK TAG NUMBER:**	**F-435**	
DFG ORDER:	**8925**	**TANK SERIAL NUMBER:**	**8925-19-35668**	

MARK	GUSSET	SIZE	DESCRIPTION	ORIENTATION	DESIGN ELEVATION	ACTUAL ELEVATION	DESIGN PROJECTION	ACTUAL PROJECTION	PRESSURE RATING	ACCEPTED YES	ACCEPTED NO
A	^	2"	FF FLG 150#	75	1'	1'	6"	6"	50PSI	☑	☐
B	^	1"	FF FLG 150#	120	10"	10"	6"	6"	50PSI	☑	☐
C	^	1"	FF FLG 150#	120	10'	10'	6"	6"	50PSI	☑	☐
D	^	2"	FF FLG 150#	270	DRAIN	✓	6"	6"	50PSI	☑	☐
F	^	2"	FF FLG 150# W/ EXT PIPE	315	3'6"-CL	3'6"-CL	6"	6"	50PSI	☑	☐
H	^	3"	FF FLG 150#	45	3'6"-CL	3'6"-CL	6"	6"	50PSI	☑	☐
J	^	4"	FF FLG 150#	90	11 1/2"	11 3/8"	6"	6"	50PSI	☑	☐
K		6"	FF FLG 150# W/ GN	CL		CL	6"	6"	50PSI	☑	☐
L	^	4"	FF FLG 150#	90	10'	10'	6"	6"	50PSI	☑	☐
MW		24"	STD SIDE ENTRY	180	4'	4'	6"	6"		☑	☐
NP			REF010 PAPER	180	6'6"	6'6"				☑	☐
TD			REF055 316SS	45,135,225,315	1/2"	✓				☑	☐
LL			REF056 316SS	45,135,225,315		✓				☑	☐
										☐	☐
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POST CURE:											
HYDROTEST:											

WORK CREW:

INSPECTOR'S COMMENTS:

FORM REV 120517

DIAMOND FIBERGLASS

VISUAL LAMINATE INSPECTION

CUSTOMER: Process Systems & Components	**DRAWING NUMBER: 35668**	**REV: 3**
PO NUMBER: 190018-6259 / 6260	**TANK TAG NUMBER: F-435**	
DFG ORDER: 8925	**TANK SERIAL NUMBER: 8925-19-35668**	

	Inspection Point	Accepted	w/Condition	Rejected	Inspector's Comments
FLAT BOTTOM INSPECTION	Laminate quality	✓			
	Part conforms to specs.	✓			
DOME TOP INSPECTION	Laminate quality	✓			
	Part conforms to specs.	✓			
SIDEWALL INSPECTION	Laminate quality	✓			
	Part conforms to specs.	✓			
TANK INTERIOR FINAL INSPECTION	Strip overlays	✓			
	Nozzle overlays	✓			
	Nozzle bolt holes straddle C/L	✓			
	Acetone sensitivity	✓			
	Cut edges sealed	✓			
	Interior clean	✓			
	Overall liner quality	✓			
	Barcols within limits	✓			
	Clip size is correct	N/A			
	Clip overlays	N/A			
	Winder mounting holes sealed	N/A			
	Siphons	N/A			
	Downcomers	N/A			
	Header piping	N/A			
	Grating	N/A			
	Vortex breaker	N/A			
	Internal Ring (width, thickness, & elevation)	N/A			
TANK EXTERIOR FINAL INSPECTION	Height & width accurate	✓			
	Tie downs clean	✓			
	Lift lugs clean	✓			
	Nozzles scraped & cleaned	✓			
	Gussets properly ground	✓			
	Bolt holes drilled & sealed	✓			
	Bolt hole size & orientation	✓			
	Cut edges sealed	✓			
	Surface coat quality	✓			
	All covers installed	✓			
	Verified NP Information	✓			
	Cut Outs Preserved	✓			
	Signage/Calibration Strip	N/A			
	Other:				

FORM REV 120517

DIAMOND FIBERGLASS
ASME RTP-1 CERTIFIED FABRICATOR

CERTIFICATE OF CONFORMANCE

February 28, 2020

Process Systems & Components
190018-6259 / 6260

To Whom It May Concern:

This letter is provided to certify that Diamond Fiberglass has designed and fabricated the fiberglass equipment on the referenced purchase order in full accordance with the below noted documents.

• POTASSIUM CHLORIDE TANK - Diamond Fiberglass Drawing: IND8925, Rev. 3

Should you have any questions or require any additional information, please contact me at (361) 572-4040 or via e-mail at csierra@diamondfiberglass.com.

Sincerely,

DIAMOND FIBERGLASS

Chad Sierra
Quality Assurance Inspector

DIAMOND FIBERGLASS

HYDROTEST / PRESSURE REPORT

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 6260	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PROCEDURE

"A WATER FILLED HYDROTEST SHALL PER PERFORMED ON ALL VESSELS WITH GREATER THAN 0.5 PSIG (13.85 IN WC) SHALL BE TESTED TO 110% - 120% OF DESIGN PRESSURE. VESSELS UNDER 0.5 PSIG
DESIGN PRESSURE SHALL BE FILLED TO THE MAXIMUM LIQUID LEVEL WITH WATER, REGARDLESS OF THE SERVICE SPECIFIC GRAVITY."

"VESSELS UNDER 6"" W.C. EXTERNAL PRESSURE ARE EXEMPT FROM VACUUM TEST. ALL VESSELS GREATER THAN 6"" W.C. EXTERNAL PRESSURE SHALL BE EVACUATED TO THE DESIGN EXTERNAL PRESSURE.
SEE 6-960.C FOR MORE INFORMATION ON VACUUM TESTING."

TEST PRESSURE SHALL BE HELD FOR 2 HR MINIMUM WITHOUT A LEAK. IF THE PRESSURE TEST GENERATES UPWARD FORCE, ALL ANCHOR BOLTS SHALL BE SECURED.

VESSEL DESIGN PRESSURE: Atmospheric

VESSEL TEST PRESSURE MIN: Atmospheric

VESSEL TEST PRESSURE MAX: Atmospheric

TEST DESCRIPTION: Atmospheric

TEST DURATION: 2hrs

CUSTOMER WITNESS: _____ **YES** ✓ **NO**

FILL DATE: 27-Dec-19

EMPTY DATE: 27-Dec-19

INSPECTED BY: Brian Cody

FILL TIME: 9:40 A.M.

EMPTY TIME: 11:40 A.M.

SIGNATURE: [signature]

COMMENTS: No leaks at time of inspection.

POST CURE:

HYDROTEST:

WORK CREW:

INSPECTOR'S COMMENTS:

DIAMOND FIBERGLASS

BARCOL NON-RTP REPORT

CUSTOMER:	Process Systems & Co	DRAWING NUMBE	35668	REV: 3
PO NUMBER:	190018-6259 / 6260	TANK TAG NUMBE	F-435	
DFG ORDER:	8925	TANK SERIAL NUM	8925-19-35668	
UBRS Barcol:	30			

PART DESCRIPTION: 10' BTM

DESIGN BARCOL	ACTUAL BARCOL
30	33
30	34
30	35
30	33
30	33
AVG BARCOL	
ACETONE SENSITIVITY	
PASS (circled)	FAIL

PART DESCRIPTION: 10' DOME

DESIGN BARCOL	ACTUAL BARCOL
30	32
30	31
30	32
30	34
30	33
AVG BARCOL	
ACETONE SENSITIVITY	
PASS (circled)	FAIL

PART DESCRIPTION: 10'8" SW 1/4

DESIGN BARCOL	ACTUAL BARCOL
30	35
30	35
30	34
30	36
30	34
AVG BARCOL	
ACETONE SENSITIVITY	
PASS (circled)	FAIL

PART DESCRIPTION: 10'8" SW 2/4

DESIGN BARCOL	ACTUAL BARCOL
30	34
30	36
30	33
30	34
30	34
AVG BARCOL	
ACETONE SENSITIVITY	
PASS (circled)	FAIL

PART DESCRIPTION: 10'8" SW 3/4

DESIGN BARCOL	ACTUAL BARCOL
30	35
30	36
30	35
30	37
30	34
AVG BARCOL	
ACETONE SENSITIVITY	
PASS (circled)	FAIL

PART DESCRIPTION: 10'8" SW 4/4

DESIGN BARCOL	ACTUAL BARCOL
30	33
30	36
30	35
30	35
30	36
AVG BARCOL	
ACETONE SENSITIVITY	
PASS (circled)	FAIL

PART DESCRIPTION:

DESIGN BARCOL	ACTUAL BARCOL
30	
30	
30	
30	
30	
AVG BARCOL	
ACETONE SENSITIVITY	
PASS	FAIL

PART DESCRIPTION:

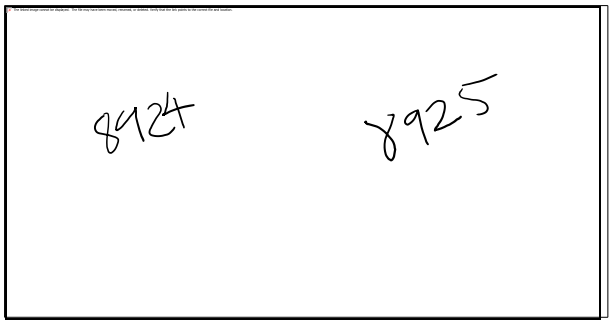
DESIGN BARCOL	ACTUAL BARCOL
30	
30	
30	
30	
30	
AVG BARCOL	
ACETONE SENSITIVITY	
PASS	FAIL

PART DESCRIPTION:

DESIGN BARCOL	ACTUAL BARCOL
30	
30	
30	
30	
30	
AVG BARCOL	
ACETONE SENSITIVITY	
PASS	FAIL

DIAMOND FIBERGLASS

LOADING PHOTOS



?2019

DIAMOND FIBERGLASS

THICKNESS ASSURANCE FOR MINOR PART

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 626(	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PART DESCRIPTION: INT BTM KNUCKLE

TAKE SIX SPOT READINGS IN AROUND THE PART. ENSURE THE POINTS ARE WELL DISTRIBUTED AND NOT IN A STRAIGHT LINE. AVOID USING A POINT THAT STRADDLES AN OVERLAID PIECE. RECORD ALL SIX MEASUREMENTS. THIS IS CALLED THE AVERAGE SPOT THICKNESS.

	T	
DESIGN THICKNESS	0.46	IN

MEASUREMENTS

		% DES
SPOT 1	0.442	96%
SPOT 2	0.441	96%
SPOT 3	0.458	100%
SPOT 4	0.460	100%
SPOT 5	0.454	99%
SPOT 6	0.449	98%
AVERAGE SPOT THICKNESS	0.45	98%

AVERAGE SPOT THICKNESS RESULTS

THICKEST PART <= 120% THINNEST	OK	104%
THINNEST PART >= 90% DESIGN	OK	96%
AVERAGE OF SIX <= 125% DESIGN	OK	98%
AVERAGE OF SIX >= 95% DESIGN	OK	98%

WORK CREW:

INSPECTOR'S COMMENTS:

DIAMOND FIBERGLASS

THICKNESS ASSURANCE FOR MINOR PART

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 626(	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PART DESCRIPTION: INT BTM FLAT

TAKE SIX SPOT READINGS IN AROUND THE PART. ENSURE THE POINTS ARE WELL DISTRIBUTED AND NOT IN A STRAIGHT LINE. AVOID USING A POINT THAT STRADDLES AN OVERLAID PIECE. RECORD ALL SIX MEASUREMENTS. THIS IS CALLED THE AVERAGE SPOT THICKNESS.

	T	
DESIGN THICKNESS	0.3	IN

MEASUREMENTS

		% DES
SPOT 1	0.344	115%
SPOT 2	0.315	105%
SPOT 3	0.296	99%
SPOT 4	0.310	103%
SPOT 5	0.324	108%
SPOT 6	0.322	107%
AVERAGE SPOT THICKNESS	0.32	106%

AVERAGE SPOT THICKNESS RESULTS

THICKEST PART <= 120% THINNEST	OK	116%
THINNEST PART >= 90% DESIGN	OK	99%
AVERAGE OF SIX <= 125% DESIGN	OK	106%
AVERAGE OF SIX >= 95% DESIGN	OK	106%

WORK CREW:

INSPECTOR'S COMMENTS:

DIAMOND FIBERGLASS

THICKNESS ASSURANCE FOR MINOR PART

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 626(	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PART DESCRIPTION: EXT BTM

TAKE SIX SPOT READINGS IN AROUND THE PART. ENSURE THE POINTS ARE WELL DISTRIBUTED AND NOT IN A STRAIGHT LINE. AVOID USING A POINT THAT STRADDLES AN OVERLAID PIECE. RECORD ALL SIX MEASUREMENTS. THIS IS CALLED THE AVERAGE SPOT THICKNESS.

	T	
DESIGN THICKNESS	0.26	IN

MEASUREMENTS

		% DES
SPOT 1	0.419	161%
SPOT 2	0.458	176%
SPOT 3	0.452	174%
SPOT 4	0.432	166%
SPOT 5	0.435	167%
SPOT 6	0.426	164%
AVERAGE SPOT THICKNESS	0.44	168%

AVERAGE SPOT THICKNESS RESULTS

THICKEST PART <= 120% THINNEST	OK	109%
THINNEST PART >= 90% DESIGN	OK	161%
AVERAGE OF SIX <= 125% DESIGN	NCR	168%
AVERAGE OF SIX >= 95% DESIGN	OK	168%

WORK CREW:

INSPECTOR'S COMMENTS:

DIAMOND FIBERGLASS

THICKNESS ASSURANCE FOR MINOR PART

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 626(	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PART DESCRIPTION: DOME

TAKE SIX SPOT READINGS IN AROUND THE PART. ENSURE THE POINTS ARE WELL DISTRIBUTED AND NOT IN A STRAIGHT LINE. AVOID USING A POINT THAT STRADDLES AN OVERLAID PIECE. RECORD ALL SIX MEASUREMENTS. THIS IS CALLED THE AVERAGE SPOT THICKNESS.

	T	
DESIGN THICKNESS	0.31	IN

MEASUREMENTS

		% DES
SPOT 1	0.313	101%
SPOT 2	0.337	109%
SPOT 3	0.351	113%
SPOT 4	0.340	110%
SPOT 5	0.325	105%
SPOT 6	0.360	116%
AVERAGE SPOT THICKNESS	0.34	109%

AVERAGE SPOT THICKNESS RESULTS

THICKEST PART <= 120% THINNEST	**OK**	115%
THINNEST PART >= 90% DESIGN	**OK**	101%
AVERAGE OF SIX <= 125% DESIGN	**OK**	109%
AVERAGE OF SIX >= 95% DESIGN	**OK**	109%

WORK CREW:

INSPECTOR'S COMMENTS:

DIAMOND FIBERGLASS

THICKNESS ASSURANCE FOR MINOR PART

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 626(	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PART DESCRIPTION: SW 0-12

TAKE SIX SPOT READINGS IN AROUND THE PART. ENSURE THE POINTS ARE WELL DISTRIBUTED AND NOT IN A STRAIGHT LINE. AVOID USING A POINT THAT STRADDLES AN OVERLAID PIECE. RECORD ALL SIX MEASUREMENTS. THIS IS CALLED THE AVERAGE SPOT THICKNESS.

	T	
DESIGN THICKNESS	0.62	IN

MEASUREMENTS

		% DES
SPOT 1	0.787	127%
SPOT 2	0.761	123%
SPOT 3	0.750	121%
SPOT 4	0.819	132%
SPOT 5	0.811	131%
SPOT 6	0.910	147%
AVERAGE SPOT THICKNESS	0.81	130%

AVERAGE SPOT THICKNESS RESULTS

THICKEST PART <= 120% THINNEST	NCR	121%
THINNEST PART >= 90% DESIGN	OK	121%
AVERAGE OF SIX <= 125% DESIGN	NCR	130%
AVERAGE OF SIX >= 95% DESIGN	OK	130%

WORK CREW:

INSPECTOR'S COMMENTS:

DIAMOND FIBERGLASS

THICKNESS ASSURANCE FOR MINOR PART

CUSTOMER: Process Systems & Components	**DRAWING NUMBER:** 35668	**REV:** 3
PO NUMBER: 190018-6259 / 626(	**TANK TAG NUMBER:** F-435	
DFG ORDER: 8925	**TANK SERIAL NUMBER:** 8925-19-35668	

PART DESCRIPTION: SW 18-10'6

TAKE SIX SPOT READINGS IN AROUND THE PART. ENSURE THE POINTS ARE WELL DISTRIBUTED AND NOT IN A STRAIGHT LINE. AVOID USING A POINT THAT STRADDLES AN OVERLAID PIECE. RECORD ALL SIX MEASUREMENTS. THIS IS CALLED THE AVERAGE SPOT THICKNESS.

	T	
DESIGN THICKNESS	0.26	IN

MEASUREMENTS

		% DES
SPOT 1	0.311	120%
SPOT 2	0.320	123%
SPOT 3	0.300	115%
SPOT 4	0.299	115%
SPOT 5	0.287	110%
SPOT 6	0.326	125%
AVERAGE SPOT THICKNESS	0.31	118%

AVERAGE SPOT THICKNESS RESULTS

THICKEST PART <= 120% THINNEST	**OK**	114%
THINNEST PART >= 90% DESIGN	**OK**	110%
AVERAGE OF SIX <= 125% DESIGN	**OK**	118%
AVERAGE OF SIX >= 95% DESIGN	**OK**	118%

WORK CREW:

INSPECTOR'S COMMENTS: