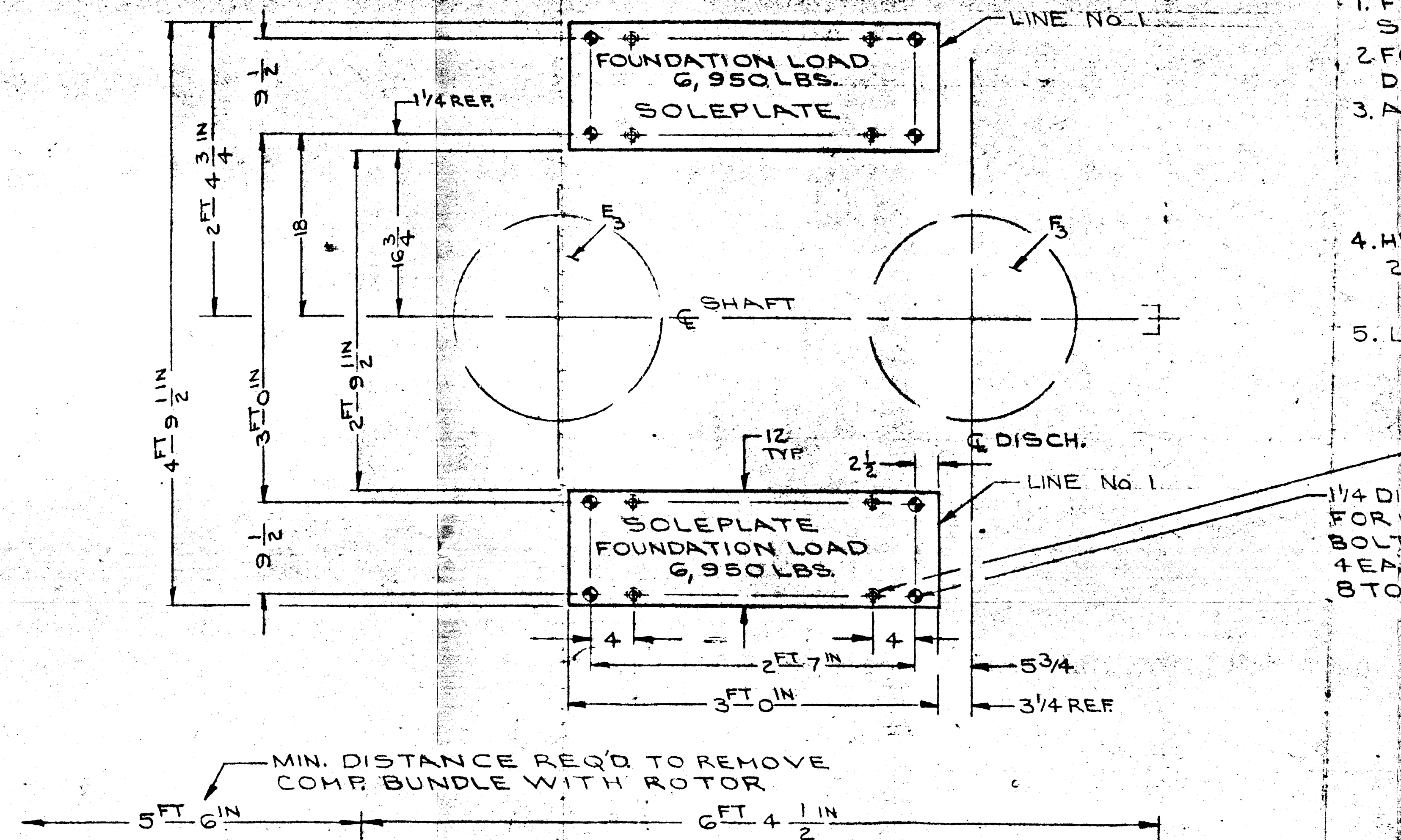
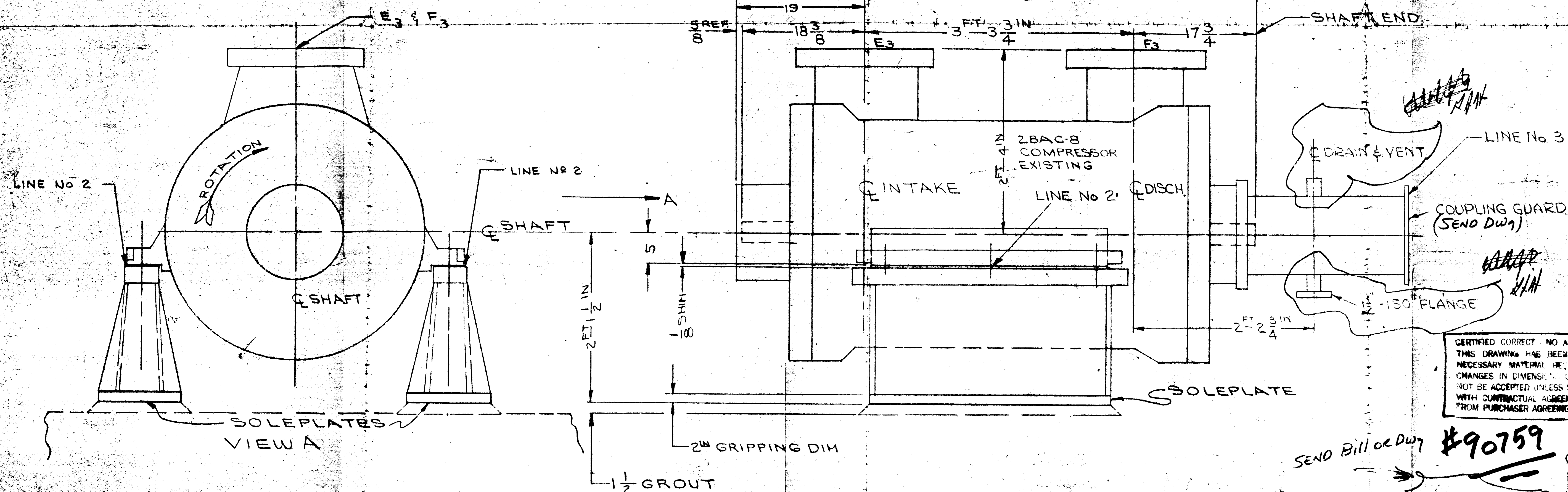


NOTES

1. FOR CUST. CONN. LETTER DESCRIPTION SEE DWG # 461-244-GOI
2. FOR FOUNDATION & COMP FLG. LOADING DATA SEE DWG # 460-055-GOI
3. APPROX WEIGHTS:
2BAC-8 COMP. — 12,500 LBS.
SOLEPLATE (700 EACH) — 1,400 LBS.
TOTAL 13,900 LBS.
4. HEAVIEST WEIGHT FOR MAINTENANCE:
2BAC-8 COMP BUNDLE WITH ROTOR
4,865 LBS.
5. LINE NOS. ARE FOR CLARK USE ONLY



- 1/4 IN DIA. LEVELING SCREWS BY CLARK 4 EACH SOLEPLATE 8 TOTAL
- 1/4 DIA. HOLE THRU BY CLARK FOR 1/4 IN DIA. FOUNDATION BOLTS BY CUSTOMER 4 EACH SOLEPLATE 8 TOTAL



APPROVED
4.18.75
NAVY POWERGAS, INC.

CUSTOMER: CELAPSE CHEMICAL COMPANY
LOCATION: Bishop, Texas
CUSTOMER P. O. 20504
CLARK CT. # 20507 B
CUSTOMER ITEM # C-377 Booster Comp.

CERTIFIED CORRECT - NO APPROVAL REQUIRED
THIS DRAWING HAS BEEN PREPARED FROM CONTRAL SPECIFICATIONS
NECESSARY MATERIAL HAS ALREADY BEEN PLACED ON ORDER
CHANGES IN DIMENSIONS OR ALTERATIONS IN THE MATERIAL FURNISHED
NOT BE ACCEPTED UNLESS SUCH CHANGES OR ALTERATIONS ARE IN ACCORD
WITH CONTRACTUAL AGREEMENT OR ACCOMPANIED BY WRITTEN AUTHORIZATION
FROM PURCHASER AGREEING TO REVISIONS IN PRICES AND DELIVERY

SEND Bill or DWG #90759

CIT 20,599-B-2

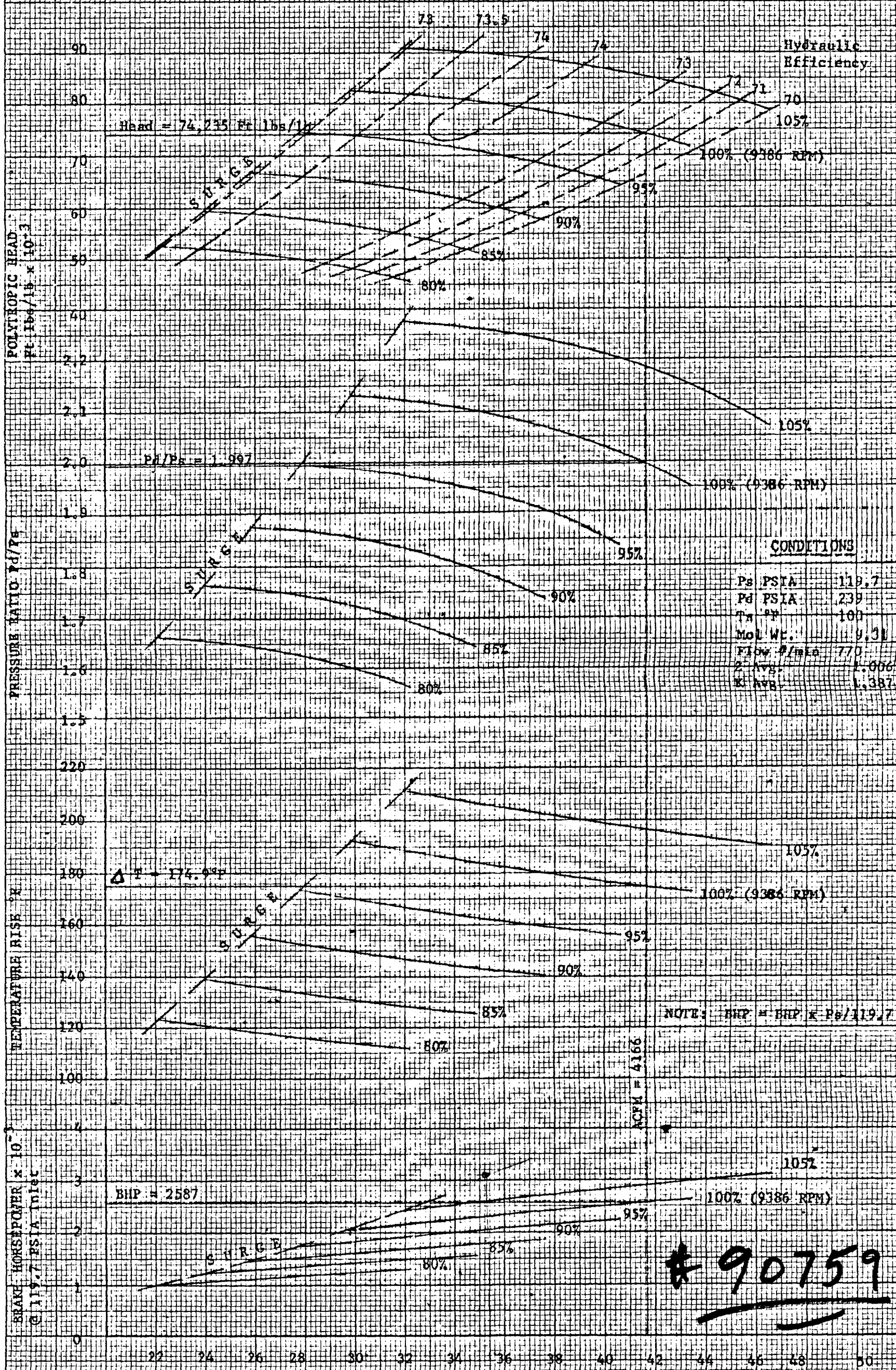
FOR DETACHED LIST OF MATL SEE 461-243-201

4201.02 504 06 0 (C377)

REVISION No 2				REVISION No 1				SCALE 1/2" = 1'-0"				OUTLINE FOUNDATION			
DRAWN	WW	5-13-75		DRAWN	WES	11-18-74		DRAWN	WES	11-18-74		DRAWN	WES	11-18-74	
CHECKED	CL	3-27-75		CHECKED	WES	11-18-74		CHECKED	WES	11-18-74		CHECKED	WES	11-18-74	
DRAFTING	JAM	3-24-75		DRAFTING	JAM	11-18-74		DRAFTING	JAM	11-18-74		DRAFTING	JAM	11-18-74	
APPROVED	WES	5-13-75		APPROVED	WES	11-18-74		APPROVED	WES	11-18-74		APPROVED	WES	11-18-74	
CT. ENGR.	RRR	4-18-75		CT. ENGR.	RRR	11-18-74		CT. ENGR.	RRR	11-18-74		CT. ENGR.	RRR	11-18-74	
SYS ENGR.	RRR	4-18-75		SYS ENGR.	RRR	11-18-74		SYS ENGR.	RRR	11-18-74		SYS ENGR.	RRR	11-18-74	
APPROVED	RRR	4-18-75		APPROVED	RRR	11-18-74		APPROVED	RRR	11-18-74		APPROVED	RRR	11-18-74	
ADDED LINE No 5				ADDED LINE No 1 & 2				DEPT 62-91				DEPT 62-91			
				NOTE 5 B/M 201											

DRESSER CLARK DIV
DRESSER INDUSTRIES INC.
CLEAN, N.Y. U.S.A.
DWG. NO. 461-243 REV 2

EXPECTED PERFORMANCE CURVE FOR
 CELANESE CHEMICAL CO., BISHOP, TEXAS
 P.O. NO. 50004 ITEM NO. C-327
 ONE CLARK MODEL 2BAC8 CENTRIFUGAL COMPRESSOR



#90759

Dresser Clark
 Turbo Products Div.
 Olean, N.Y. GMC 6/11/76

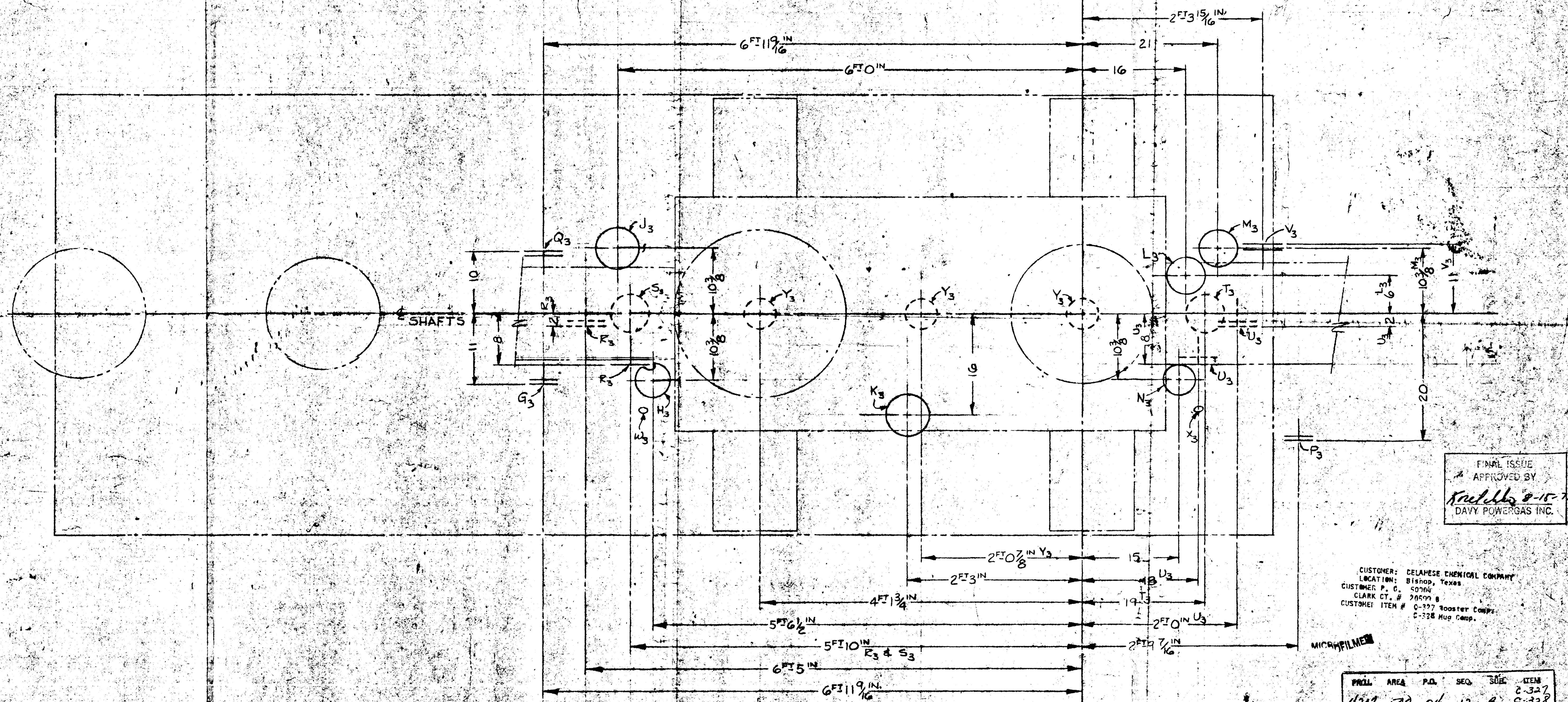
INLET CAPACITY ACFM x 10⁻²

DT 20599B
 CE 5895

Booster

55357 COMP. DISCH.

CERTIFIED CORRECT - NO APPROVAL REQUIRED
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 FROM PURCHASER AGREEING TO REVISIONS IN PRICES AND DELIVERIES.



FINAL ISSUE
 APPROVED BY

K. J. J. 8-15-75
 DAVY POWERGAS INC.

CUSTOMER: DELAHESE CHEMICAL COMPANY
 LOCATION: Bishop, Texas
 CUSTOMER P. O. 50704
 CLARK CT. # 20500 B
 CUSTOMER ITEM # C-327 Booster Comp.
 C-328 Mud Comp.

PHILL AREA P.O. SEQ. SUB. ITEM
 4201 500 01 12 B C-328

C/T 20,599B-1

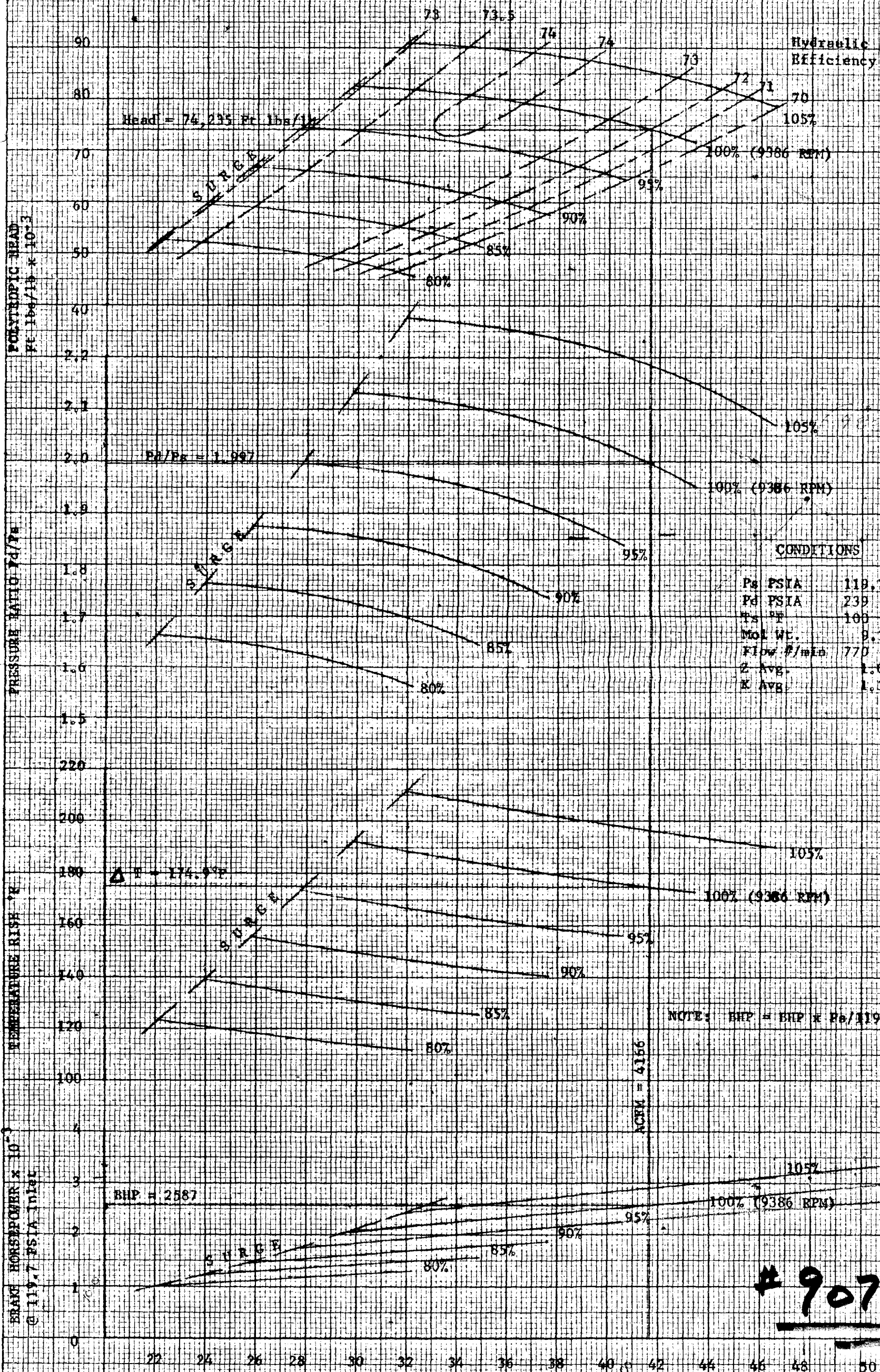
SHEET 4 OF 4

* 90759

SCALE 1/2"=1'-0"	OUTLINE, FOUNDATION
DRAWN WE 3-11-74	4 CONNECTIONS
CHECKED HRC 11-25-74	
DRAFTING	
APPROVED	
CT. ENGR	
APPROVED	
SYS. ENGR	
APPROVED	
DEPT. NO. 165-978	DRESSER CLARK DIVISION
DETACH. LIST OF MAT'L	DRESSER INDUSTRIES INC.
	OLEAN, N.Y. U.S.A.
	DWG. NO. 461-242
	REV. NO. 2

MILAD 8-1-75

EXPECTED PERFORMANCE CURVE FOR
CELANESE CHEMICAL CO. BISHOP, TEXAS
P.O. NO. 50004 ITEM NO. C-527
ONE CLARK MODEL 2BAC8 CENTRIFUGAL COMPRESSOR



#90759