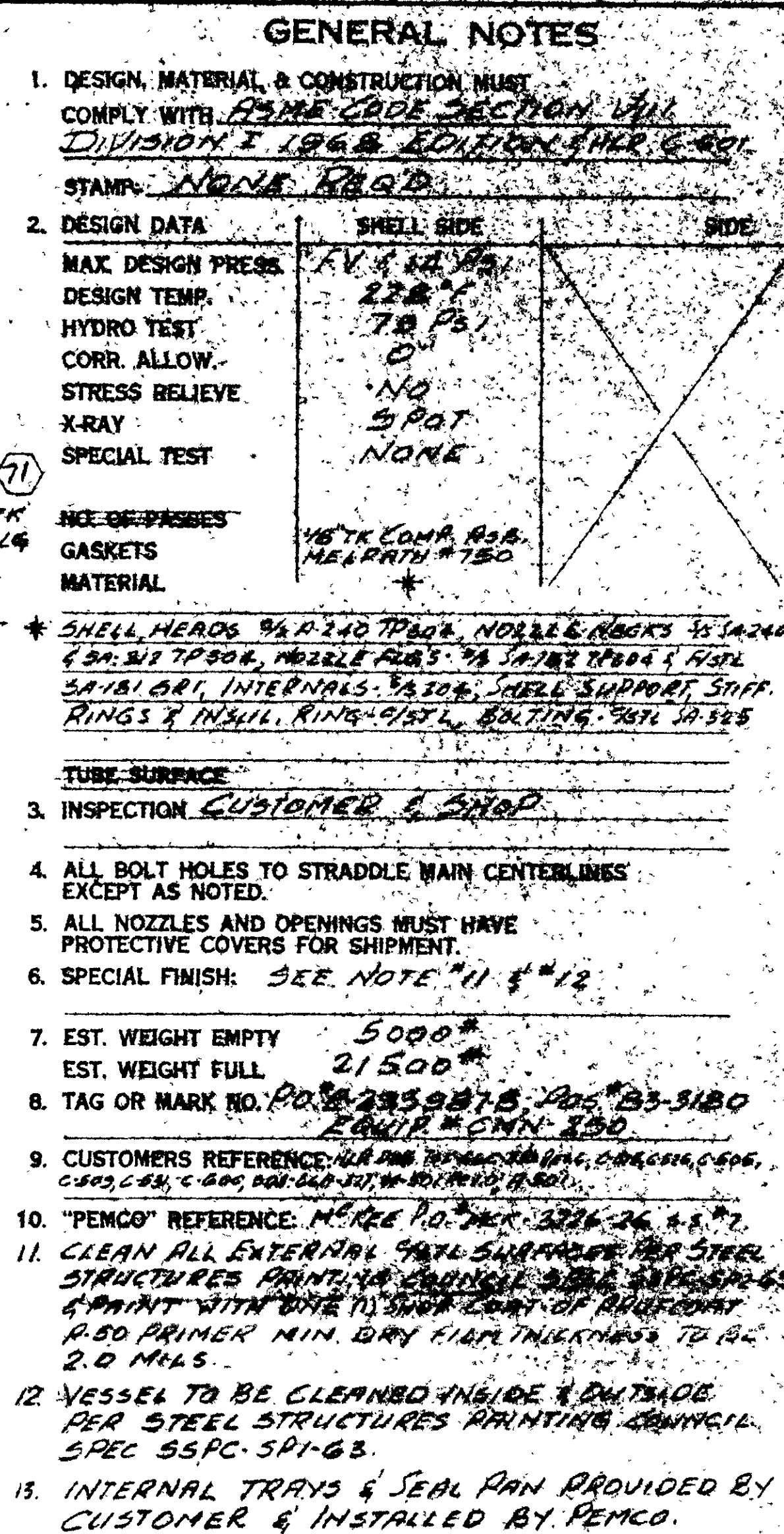
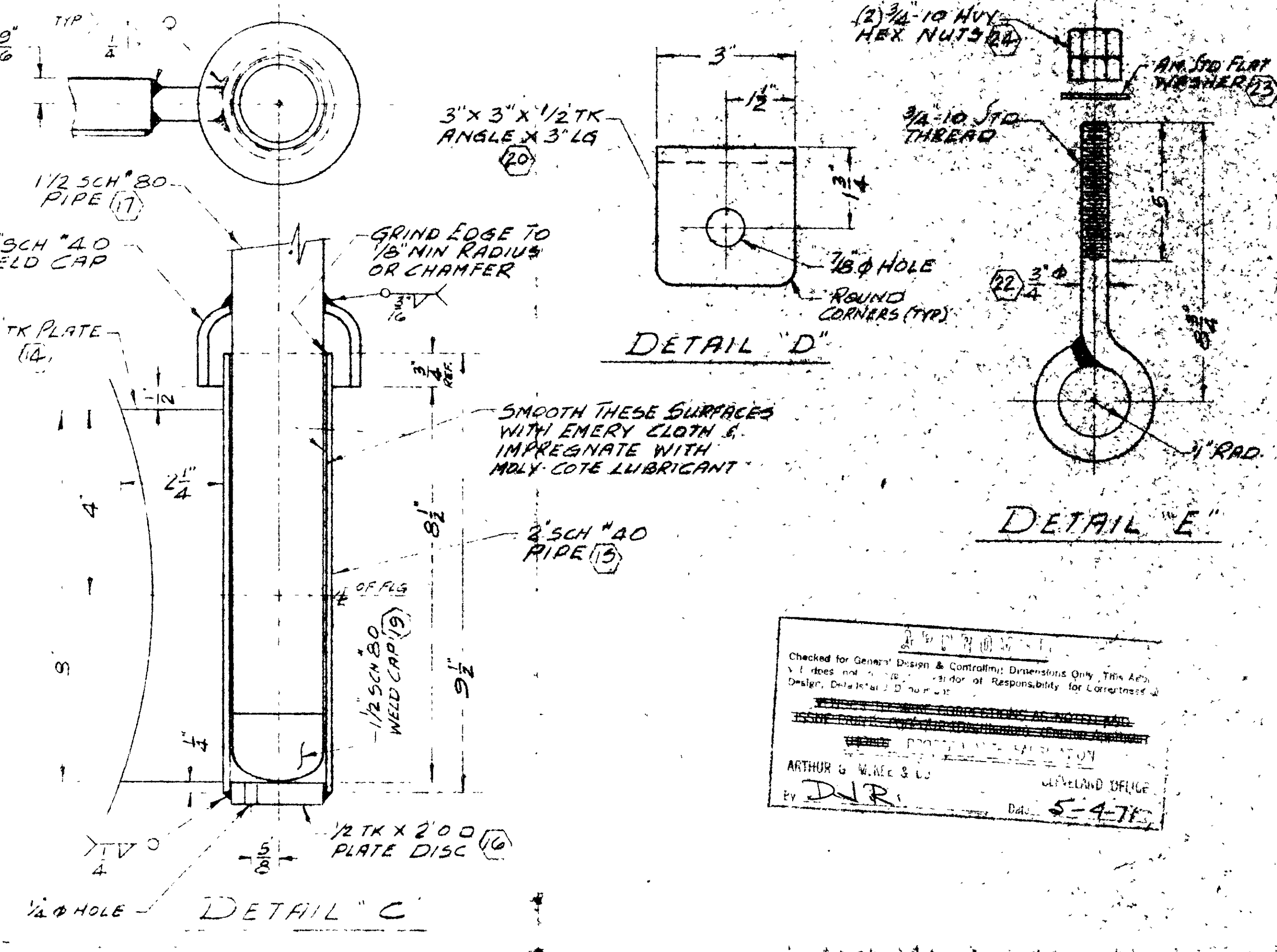
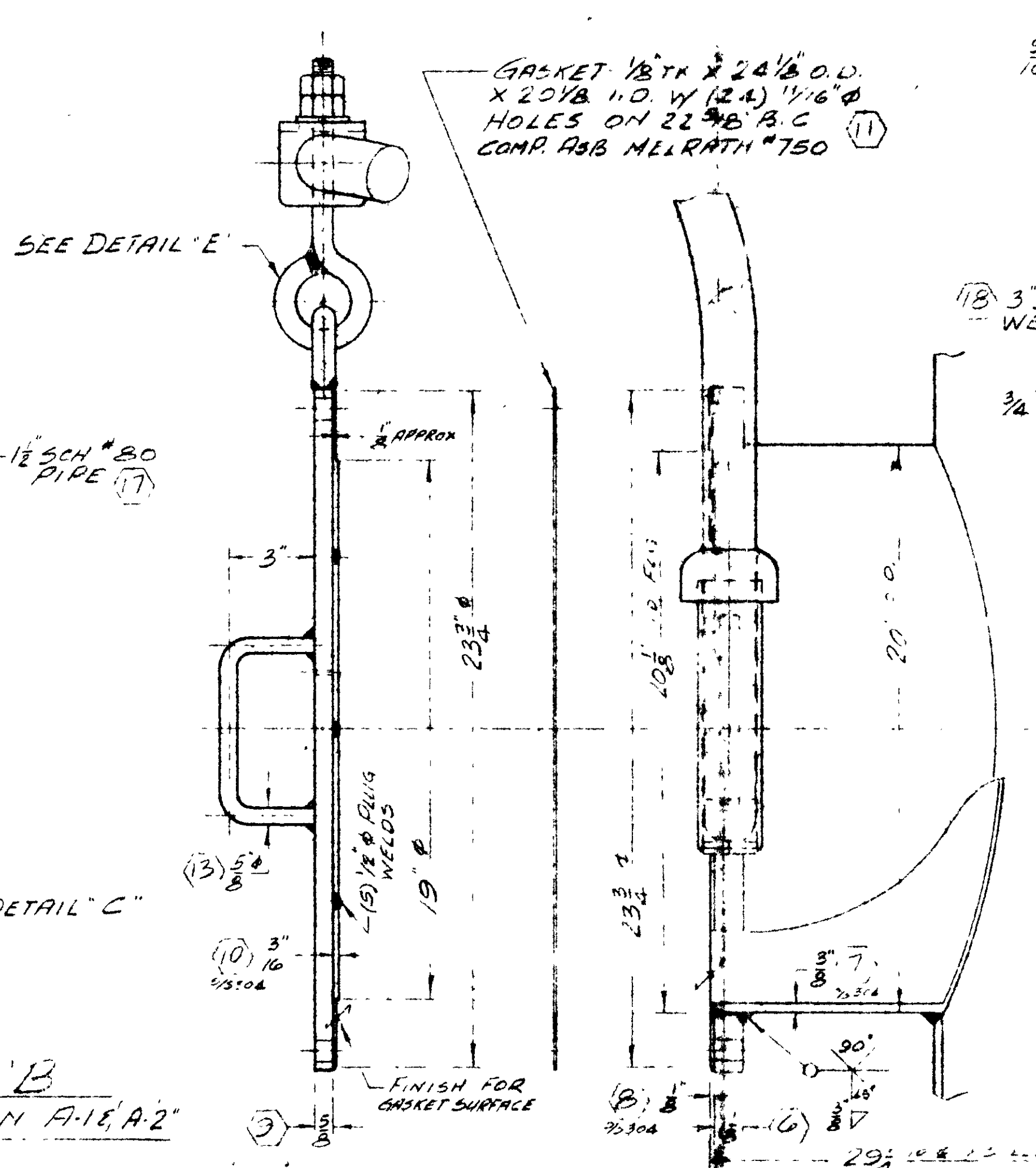
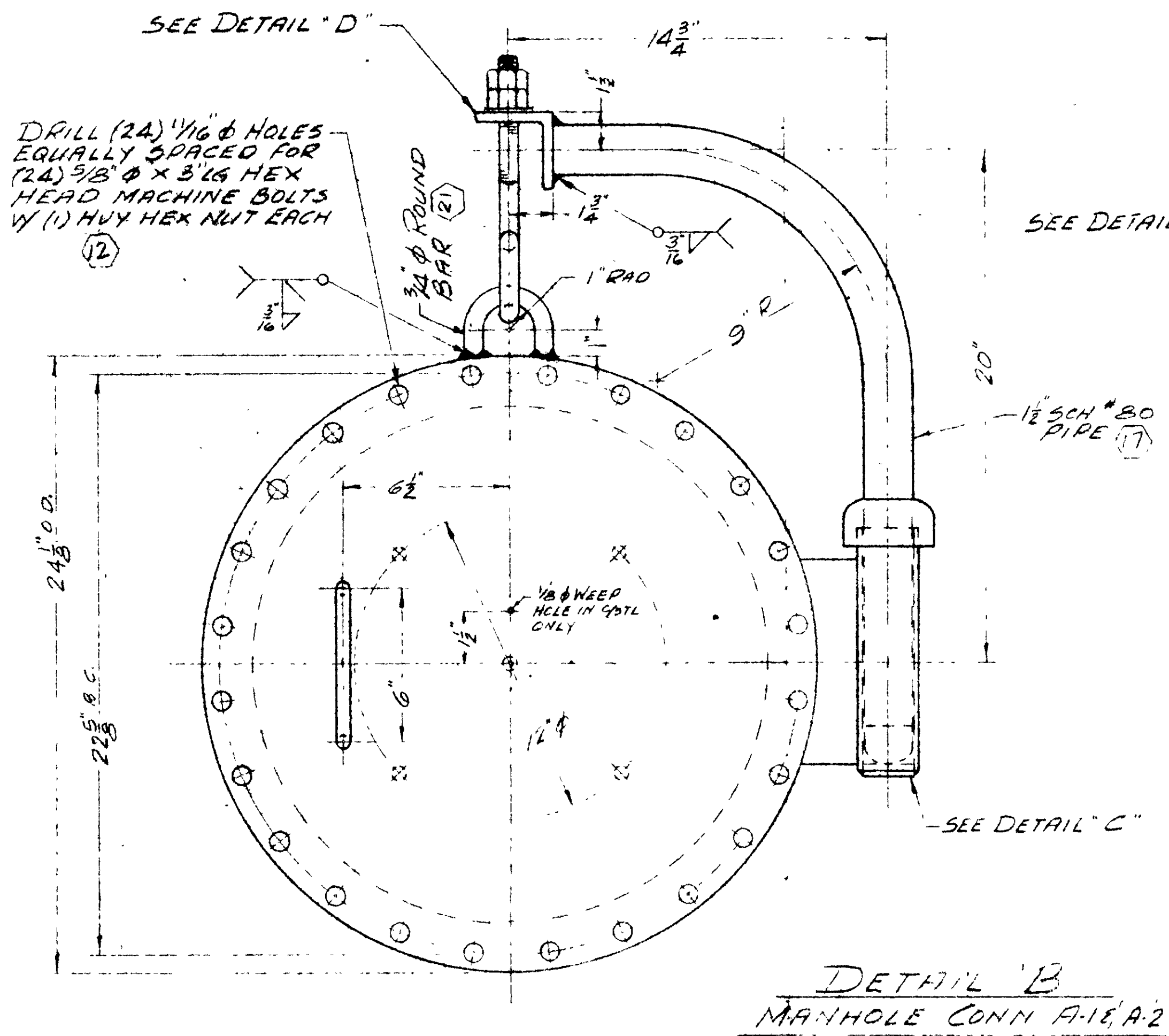




APPROVED _____ DATE _____

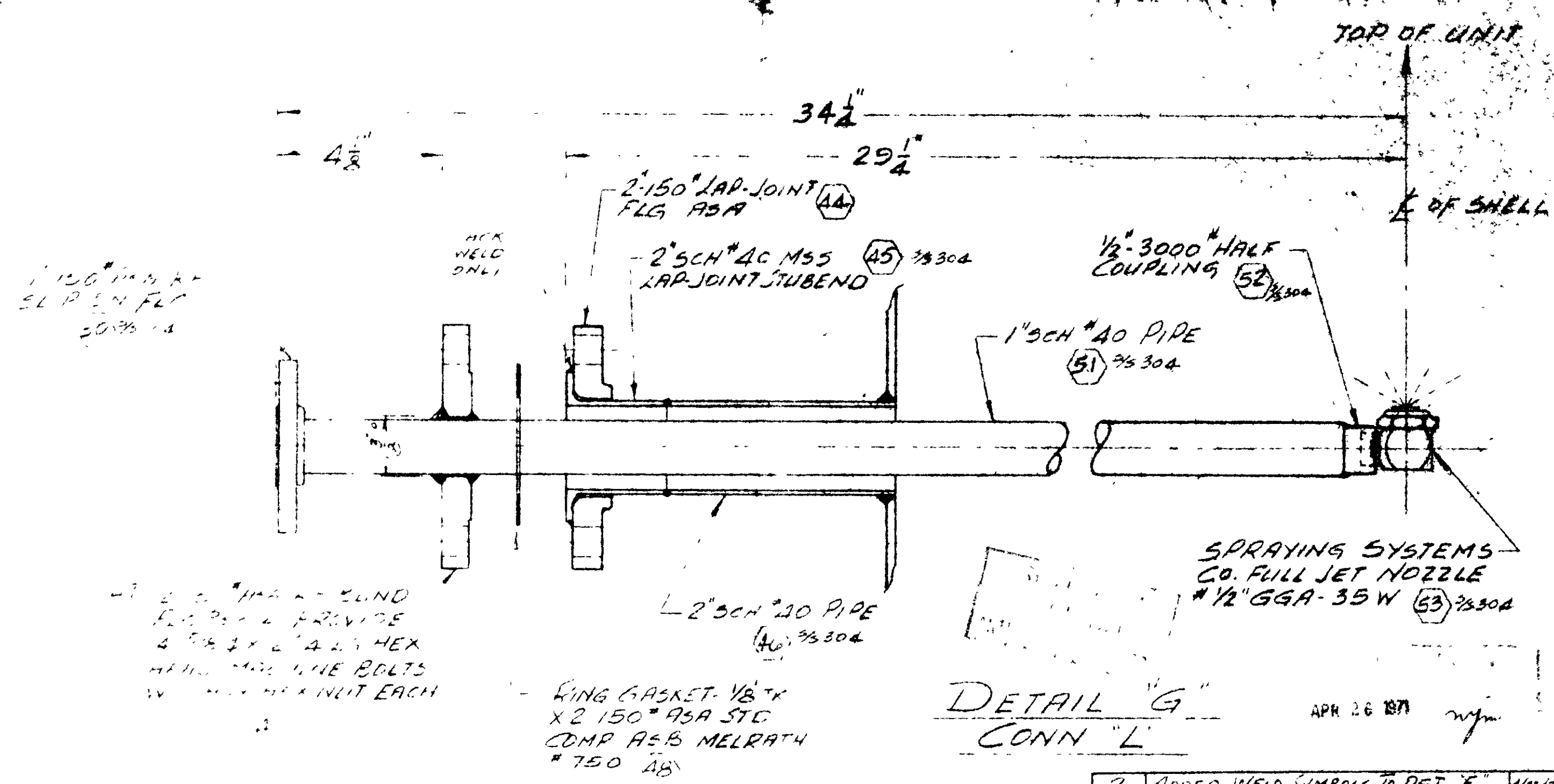
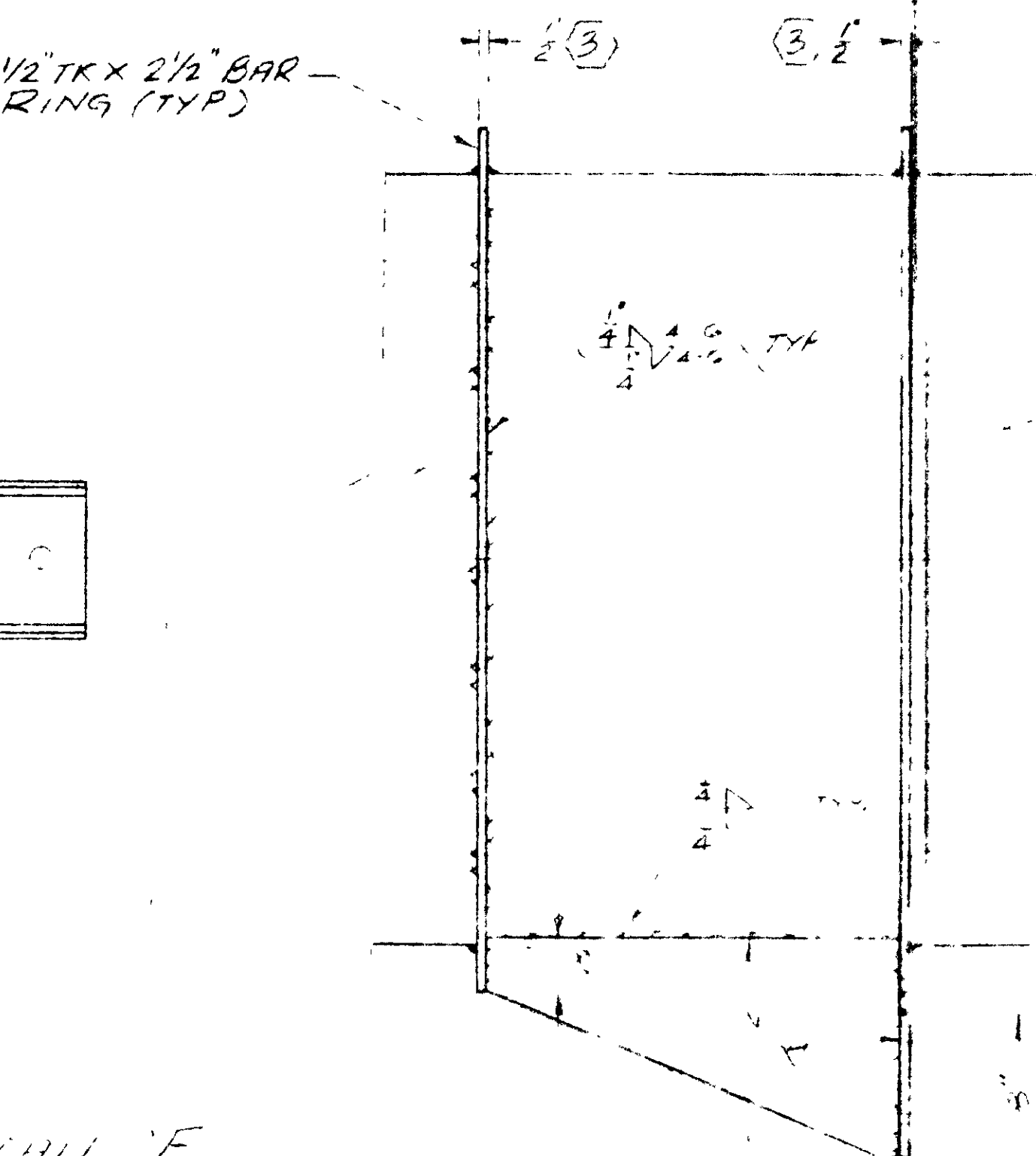
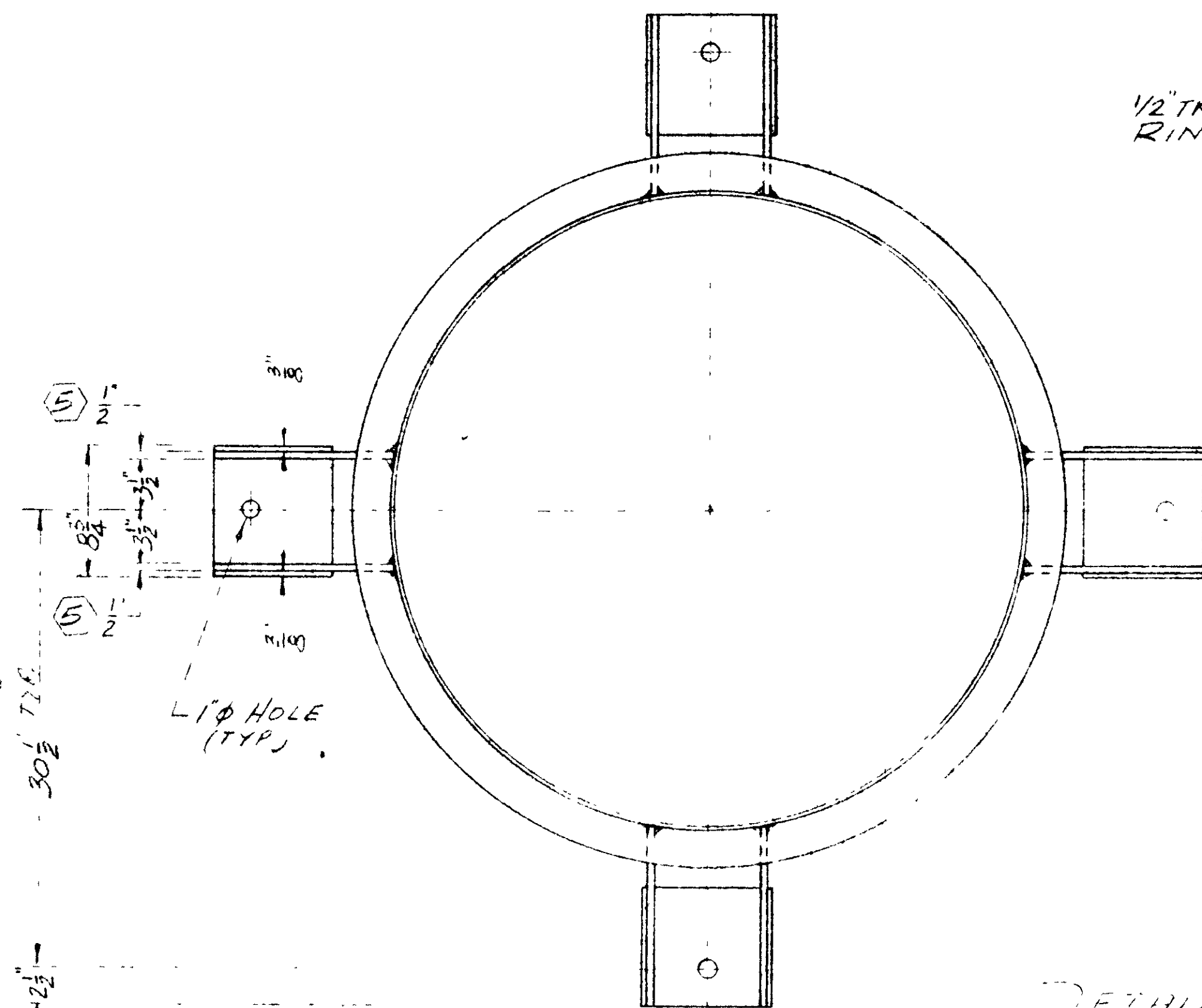
CONTRACT 4690

APPROVED	DATE	
----------	------	--



Checked for General Design & Controlling Dimensions Only. This Approval does not constitute a warranty or responsibility for correctness of Design, Detail or Construction.

ARTHUR G. WILKE & CO.
CLEVELAND OFFICE
By *DJR* Date 5-4-75



1" 150" LAP JOINT
FLG A5A

2" 5CH #40 MSS
LAP JOINT STUB END

1" 5CH #40 PIPE
(51) 304

1/2" 3000" HALF
COUPLING (52) 304

SPRAYING SYSTEMS
CO. FULL JET NOZZLE
#1/2" GGA-35 W (53) 304

2" 150" LAP JOINT
FLG A5A

2" 5CH #40 MSS
LAP JOINT STUB END

1" 5CH #40 PIPE
(51) 304

1/2" 3000" HALF
COUPLING (52) 304

SPRAYING SYSTEMS
CO. FULL JET NOZZLE
#1/2" GGA-35 W (53) 304

#99567

REV	DESCRIPTION	DATE	BY
2	ADDED WELD SYMBOLS TO DET "F"	4/24/71	AP
1	REL. PER CUST MARKED PRINT.	3/2/71	AP
PROCESS ENGINEERING & MACHINE CO. INC.			
ELIZABETH PEMCO NEW JERSEY			
DETAILS FOR (1) 42" ID x 26'-9" STRAIGHT 304 STRIPPER COLUMN EQUIP. CMM-250, PDS. #B3-3130 HOFFMANN-LA ROCHE INC., NUTLEY N.J.			
DRAWN AP DATE 4/4/70 SCALE 1/4" = 1'-0"		CHECKED RY DATE 3/16/71	
CUST P.O. #293987-B		DWG. J-4690-2-D 2	
CONTRACT 4690		APPROVED DATE	

#99567

#99567